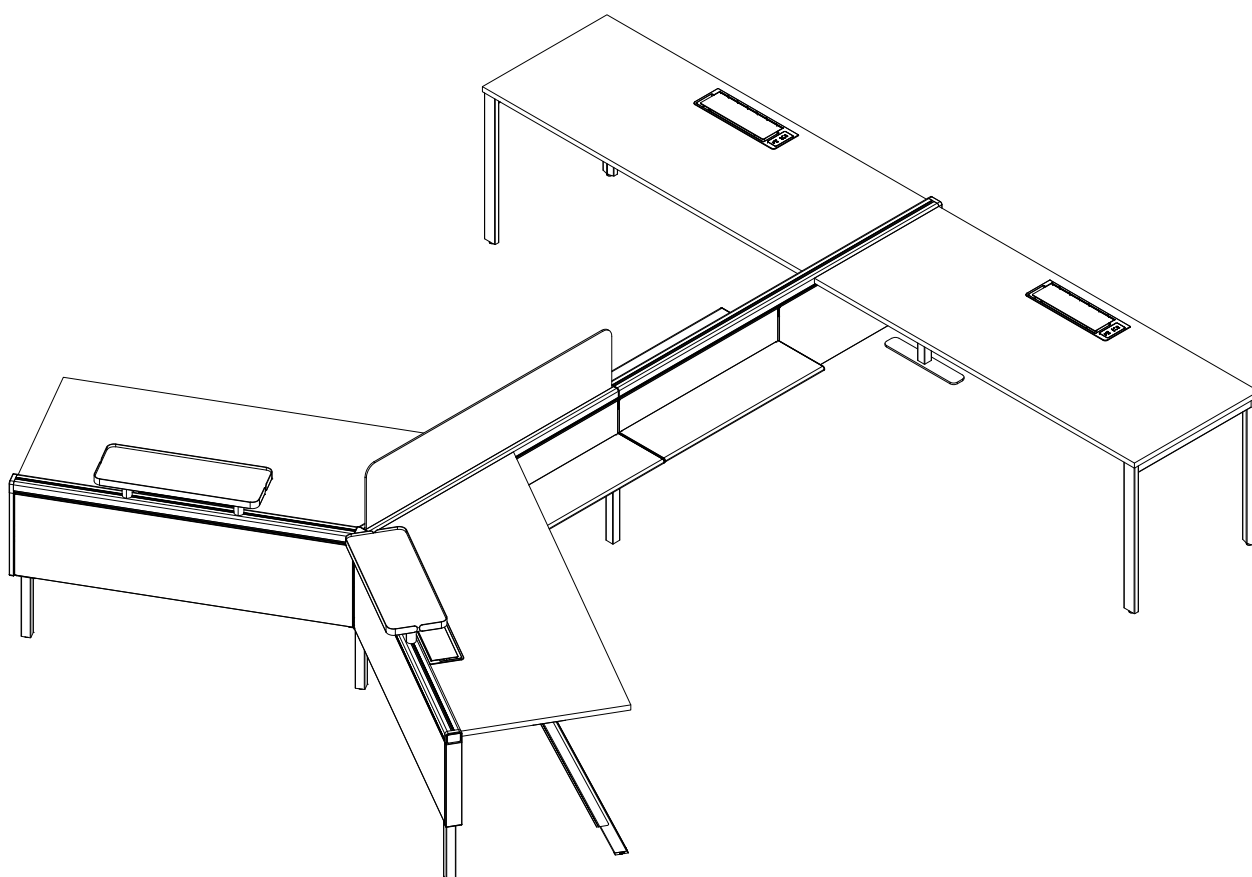


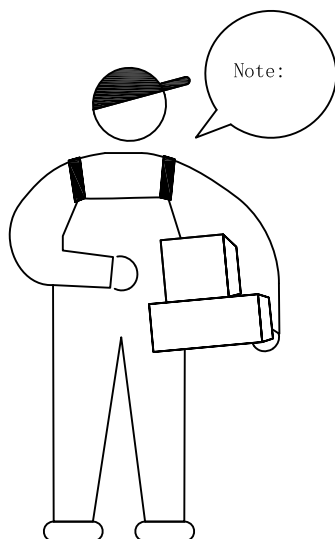


Verdure X workstation Assembly Instruction

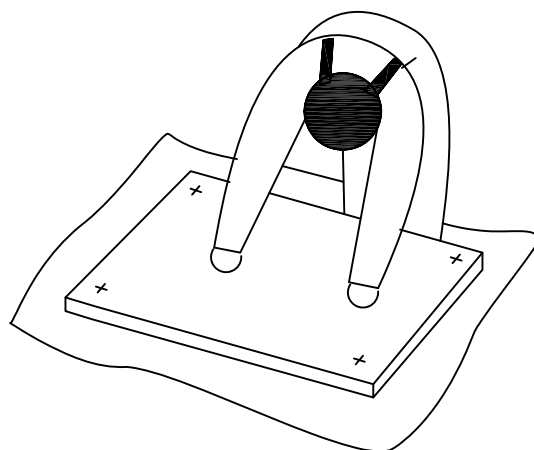


This manual is used for the installation of Verdure X workstation
Please read this manual carefully before use and keep it properly.

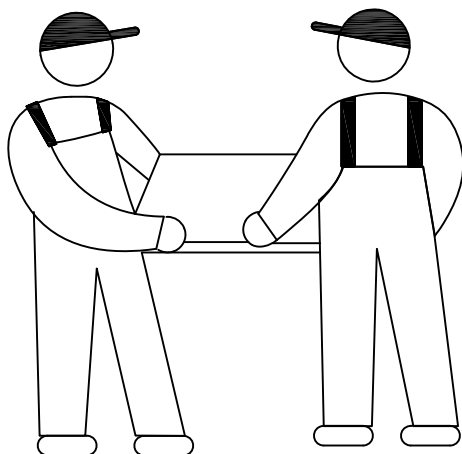
Assembly note:



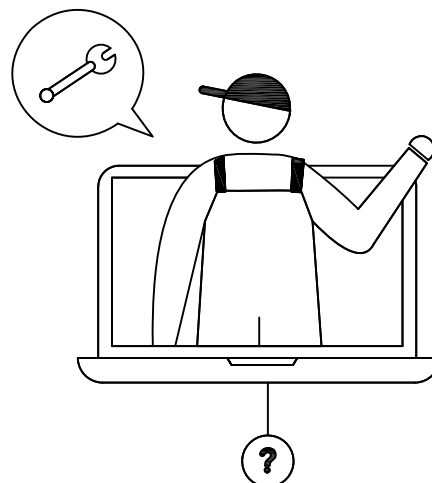
- Use a protective layer and handle the product with care.



- At least two people are required.

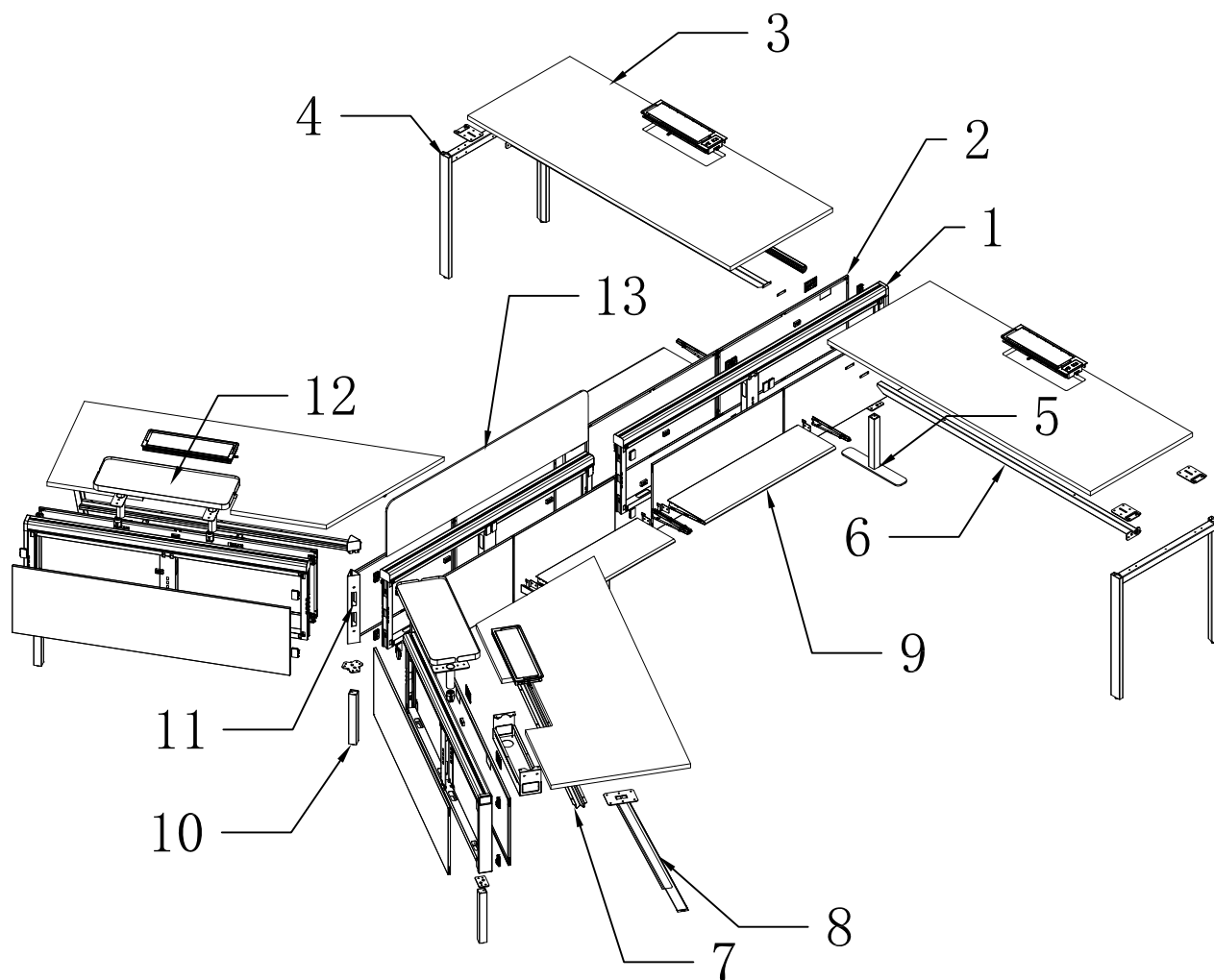


- Contact Sunon if you have any confusions.



This picture shows all the accessories required, among them some are key accessories.
If you have missed any, please contact Sunon. Tel:+86-400-8600-666

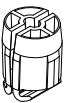
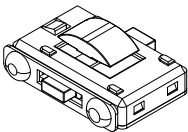
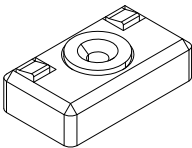
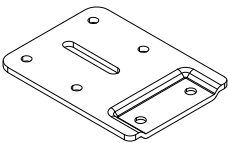
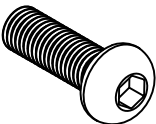
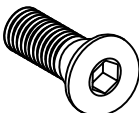
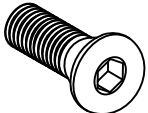
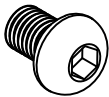
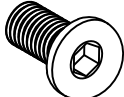

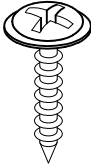
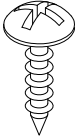
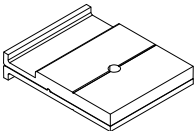
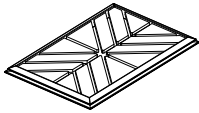
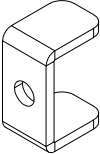
Explosion diagram:



NO.	NAME	PCS
1	STEEL PANEL FRAME	4
2	STEEL CLICK ON BOARD	12
3	WORKSURFACE	4
4	POLE LEG	2
5	ADJUSTABLE PANEL LEG	1
6	BEAM	2
7	STRENGTH BEAM	2

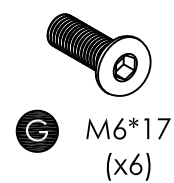
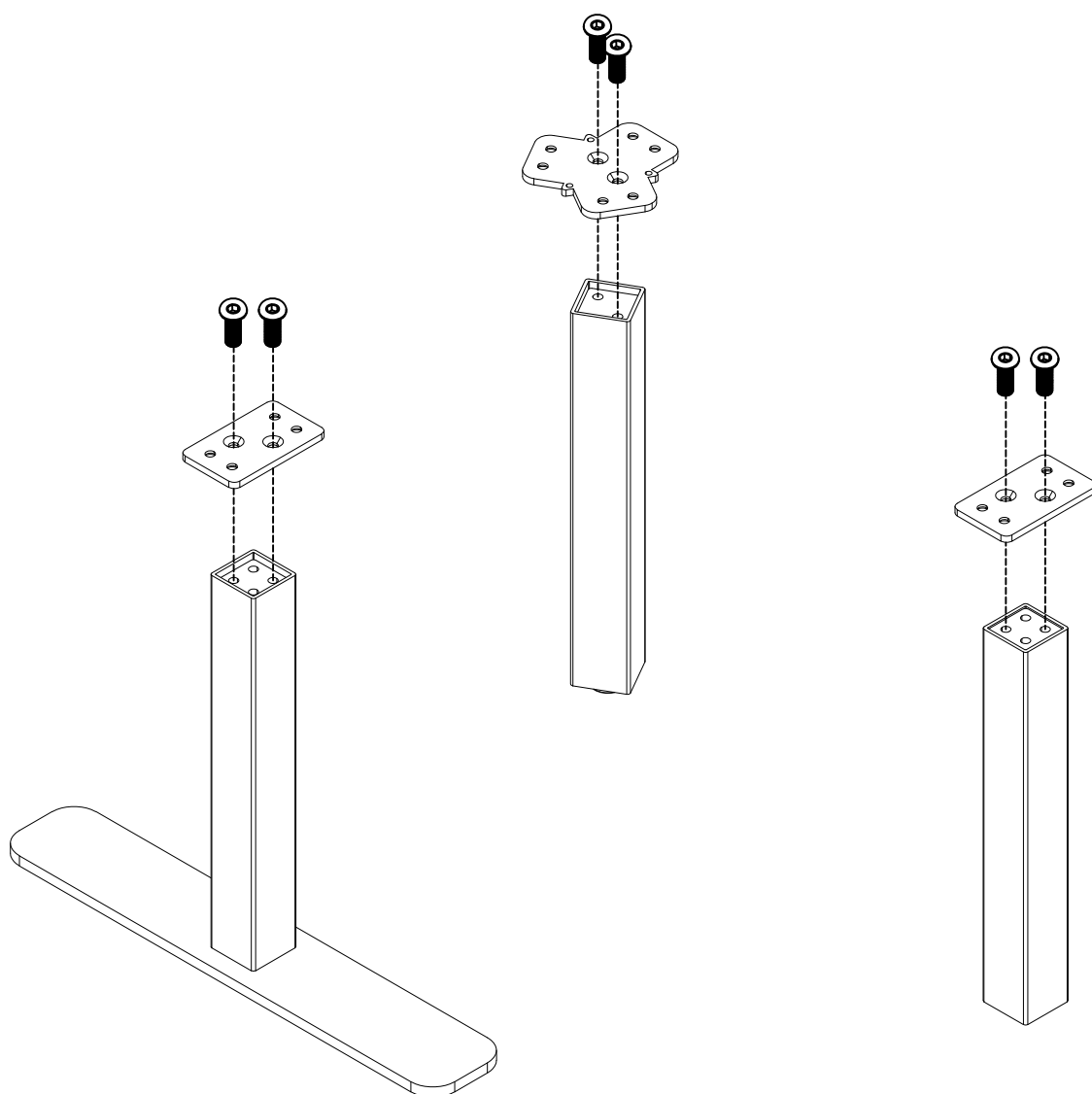
NO.	NAME	PCS
8	BEVEL STRIP	2
9	STORAGE BOARD	4
10	FIXED PANEL LEG	4
11	CONNECTOR	1
12	STORAGE SHELF	2
13	FELT SCREEN	1

ACCESSORY LIST

A 	B 	C 
CONNETOR for STORAGE BOX 36*18*48 4	SLIDING BLOCK FOR STEEL PANEL 50*30*10.4 48	MAGNETIC COMPONENTS 39*22*11.4 24
D 	E 	F 
LDD BRACKET 120*90*8 4	Round head socket head cap screws M6*20 8	Countersunk head socket head cap screws M6*16 2
G 	H 	I 
Countersunk head socket head cap screws M6*17 20	Round head socket head cap screws M6*10 4	Hexagon socket screws M6*12 12
J 	K 	L 
Countersunk head tapping screw ST3.5*14 3	Self-tapping screw ST4.2*25 12	Cross flat mouth self-tapping screws ST5.5*20 66
M 	N 	O 
BRACKET 77*55*14 12	HOLE COVER 80*53*5 4	C-SHAPE STEEL 22*15*11 2

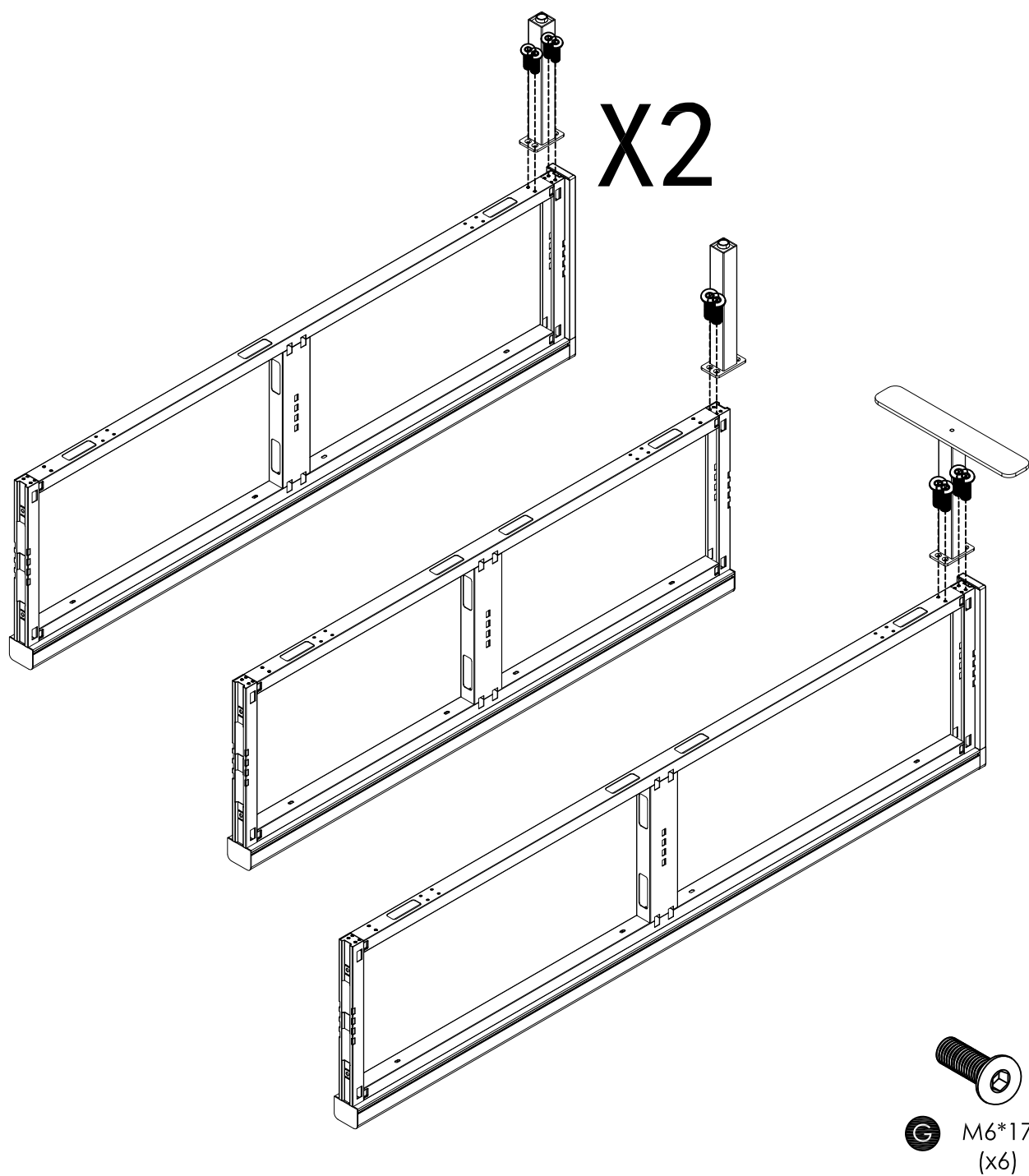
-
1. Choose suitable steel connectors based on panel construction, using Countersunk head socket head cap screws to connect the steel connector and panel legs.
-

1



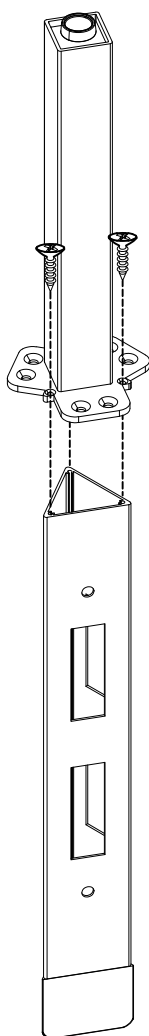
2. Attach the panel leg to the steel panel frame.


2



3. Attach the panel leg to the connectors.

3

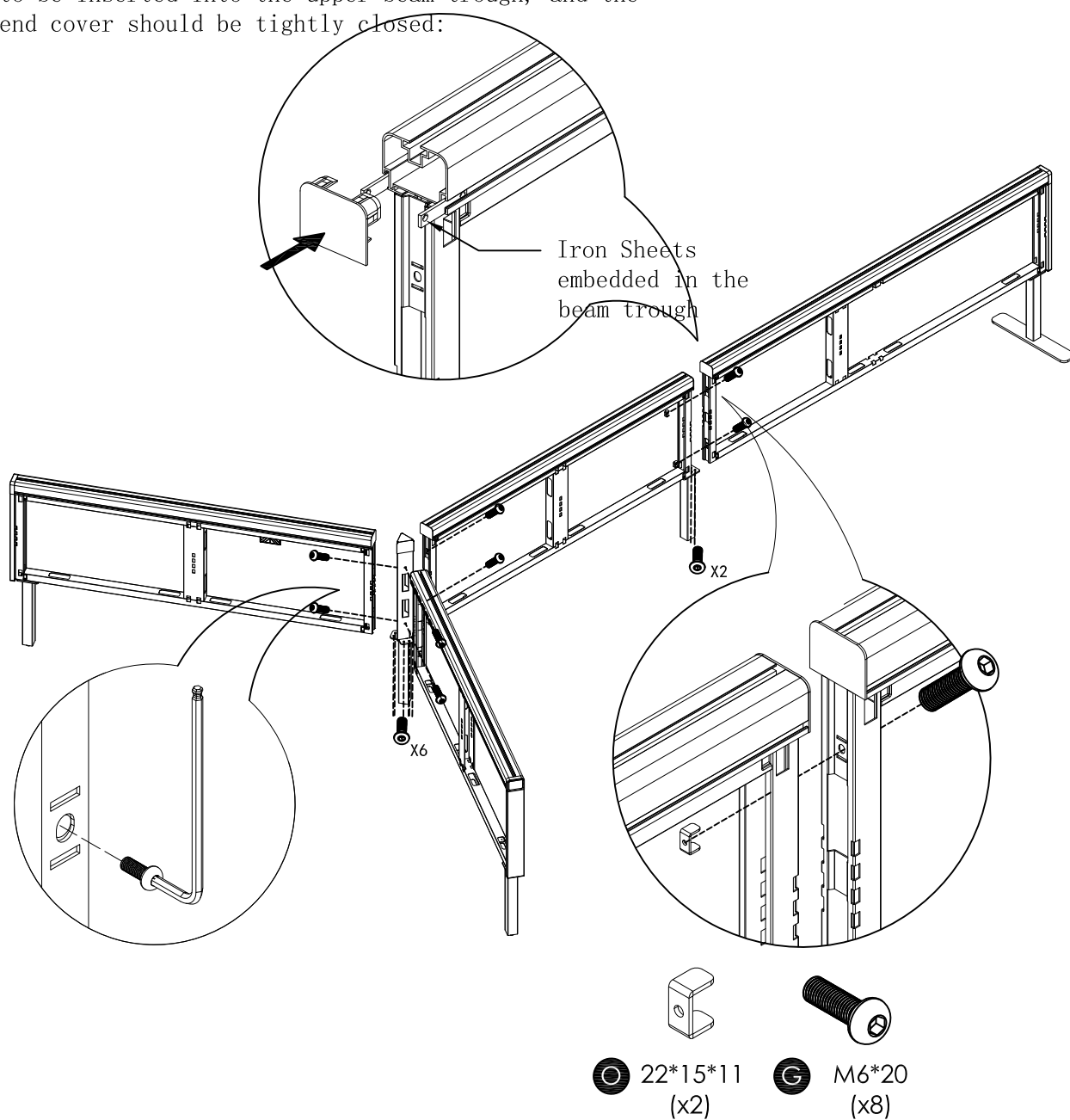



J ST3.5*14
(x3)

4. Assemble the frames based on your planed construction using O and G.

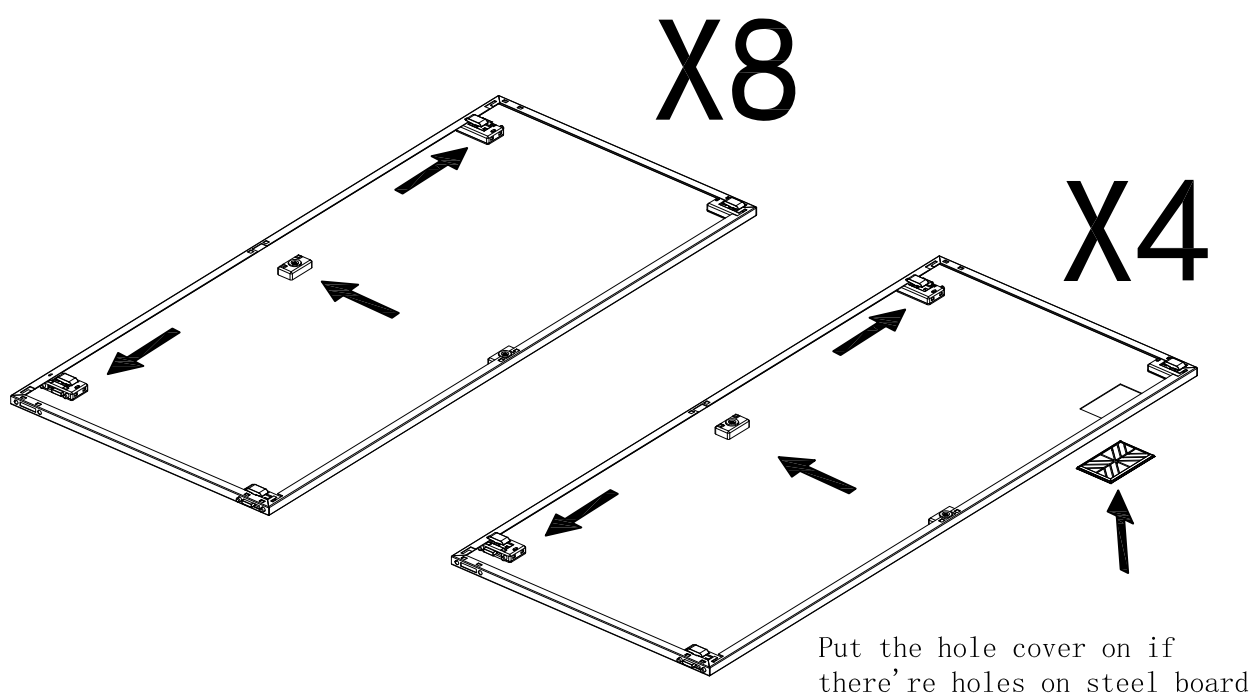
4




When the frame is assembled, the iron sheet needs to be inserted into the upper beam trough, and the end cover should be tightly closed:



5. Install the sliding block and magnetic components on steel boards.

5

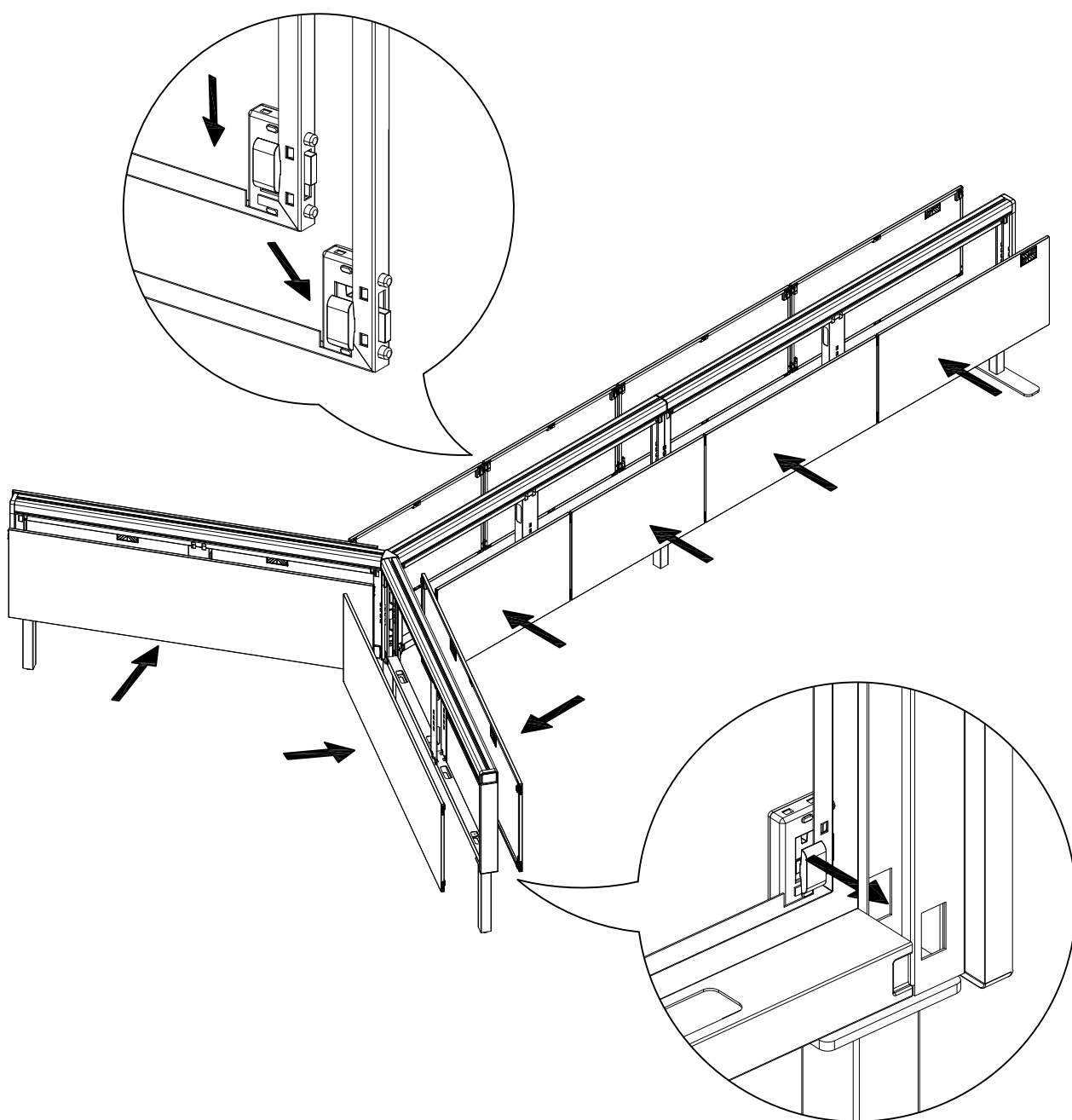


		
B 50*30*10.4 (x48)	C 39*22*11.4 (x24)	N 80*53*5 (x4)

6. Attach the steel boards into the panel frame

6

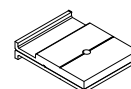
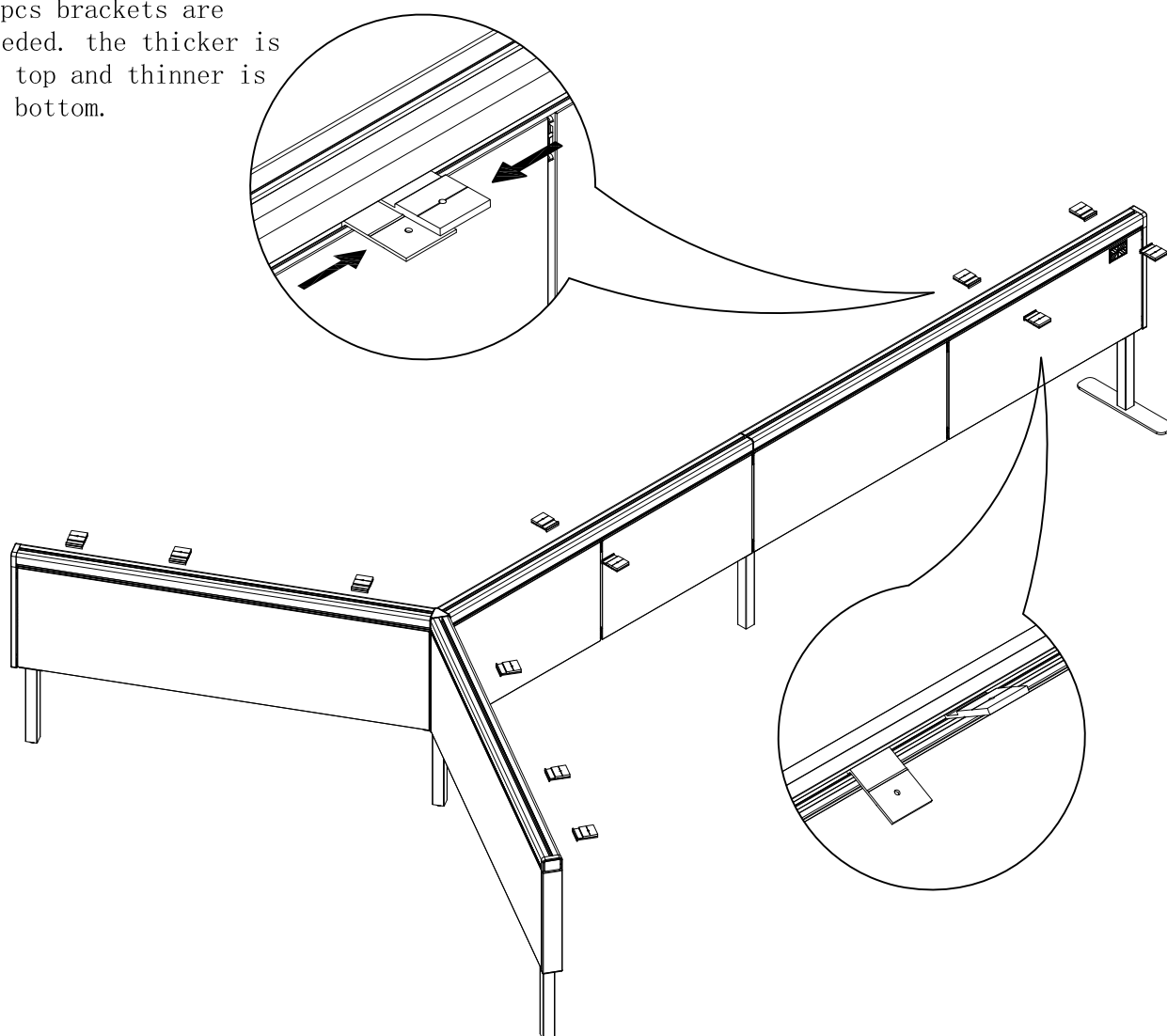
How to fix the sliding block:



7. After the steel board is installed, install the brackets into the aluminum trough of the beam on the frame;

7

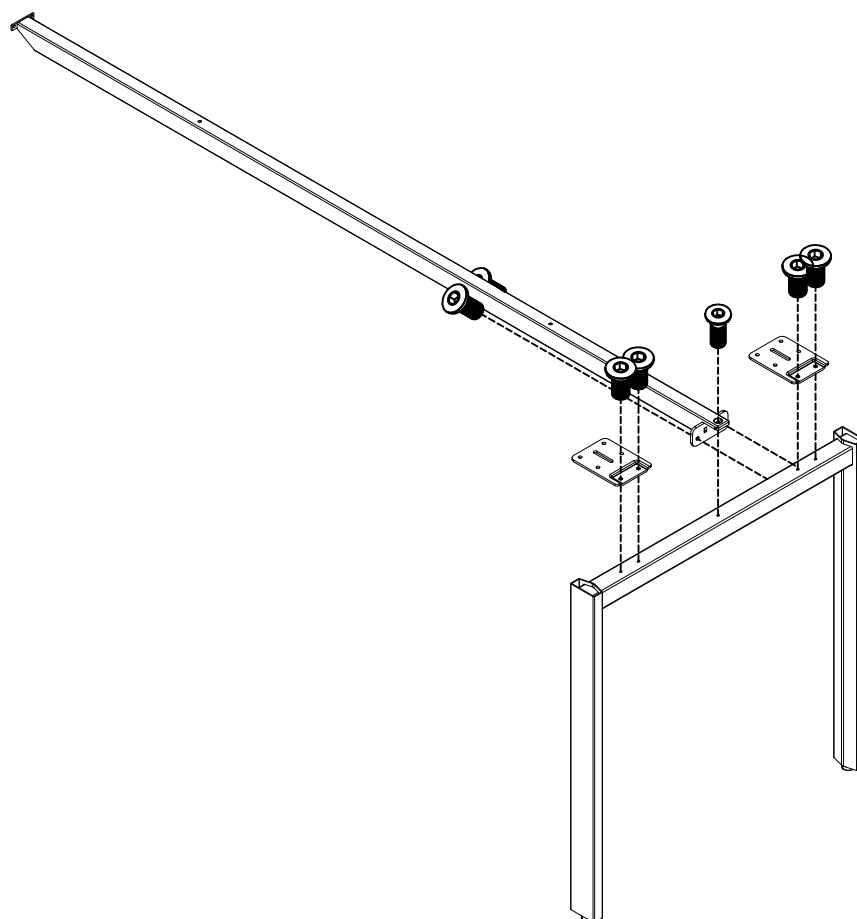
2 pcs brackets are needed. the thicker is on top and thinner is on bottom.



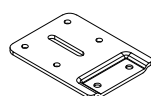
M 77*55*14
(x12)

8. Connect the beams and brackets with the pole legs.

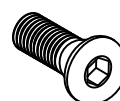
8



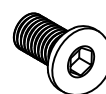
X2



D 120*90*8
(x4)



F M6*16
(x2)

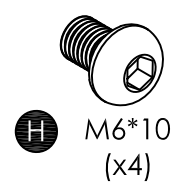
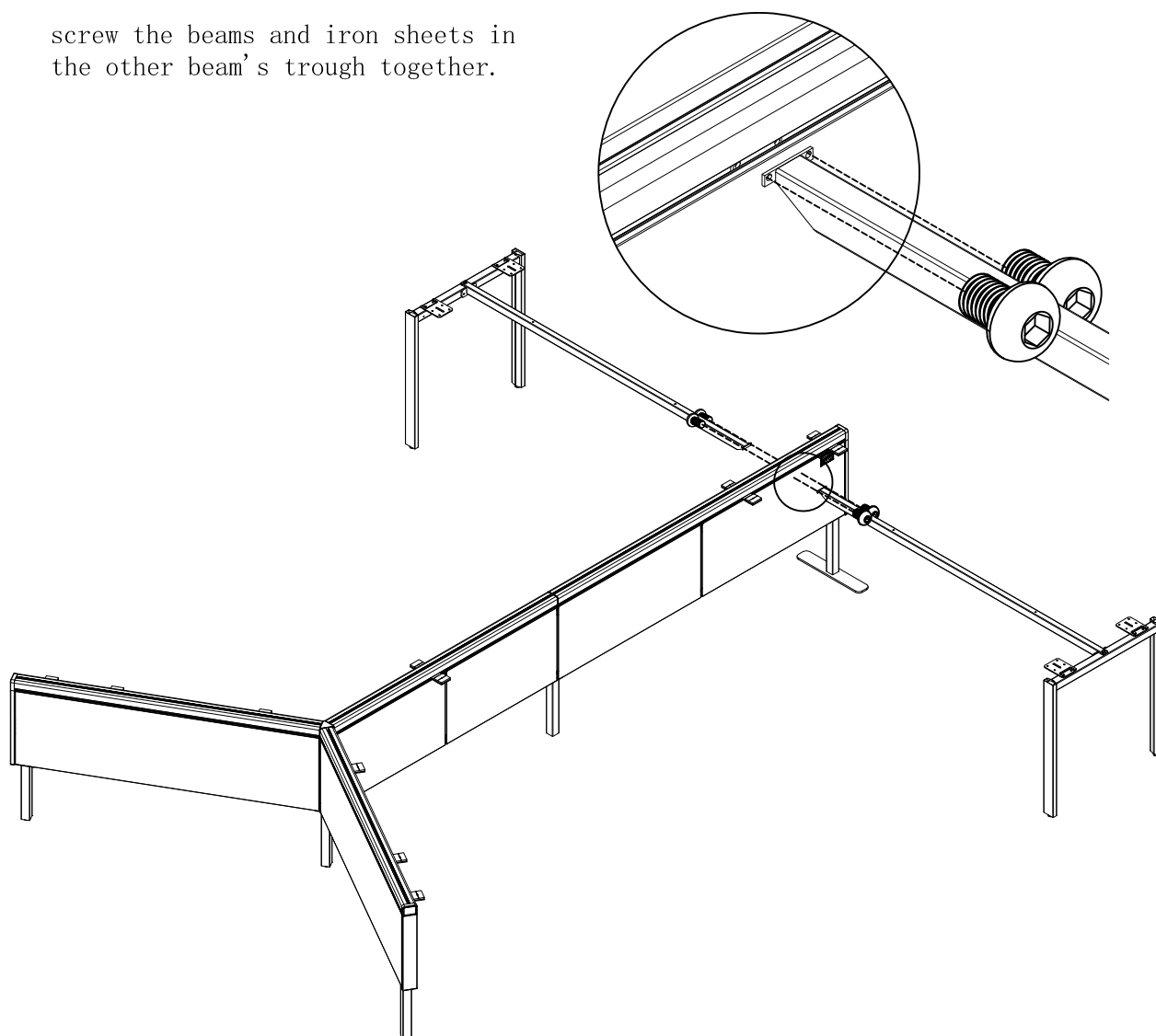


I M6*12
(x12)

9. Connect the beams with the panel frame.


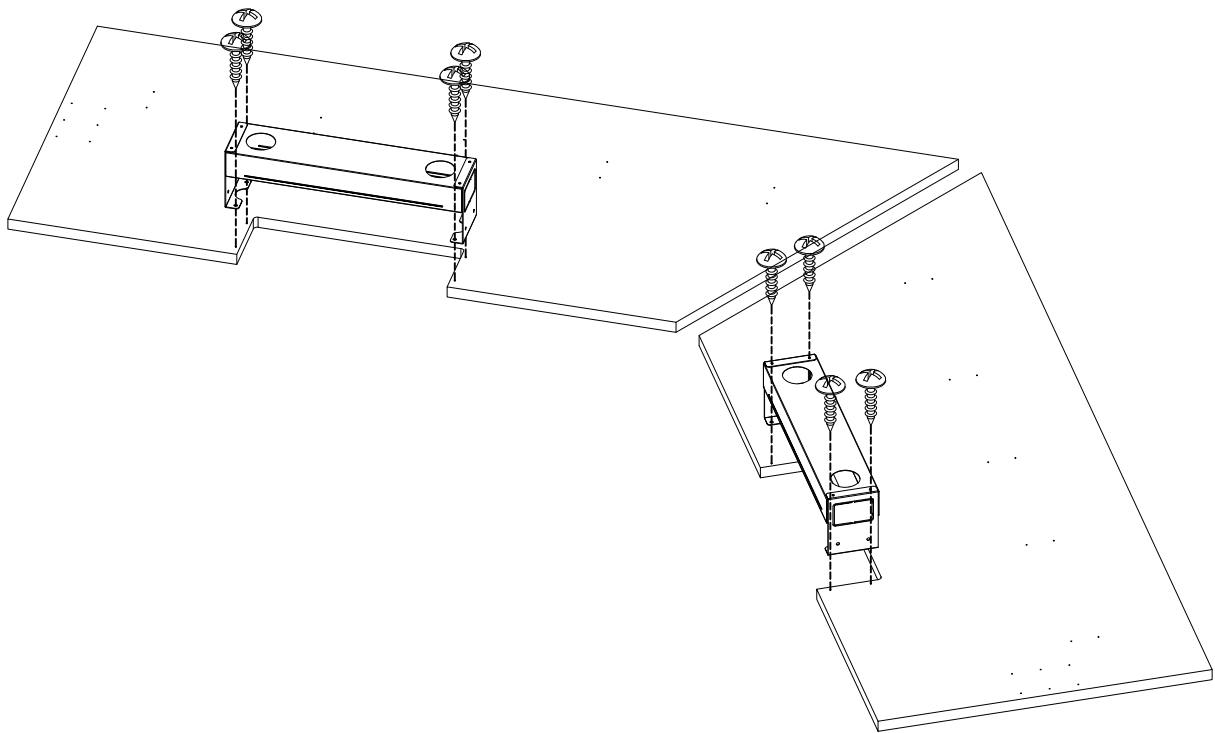
9

screw the beams and iron sheets in
the other beam's trough together.




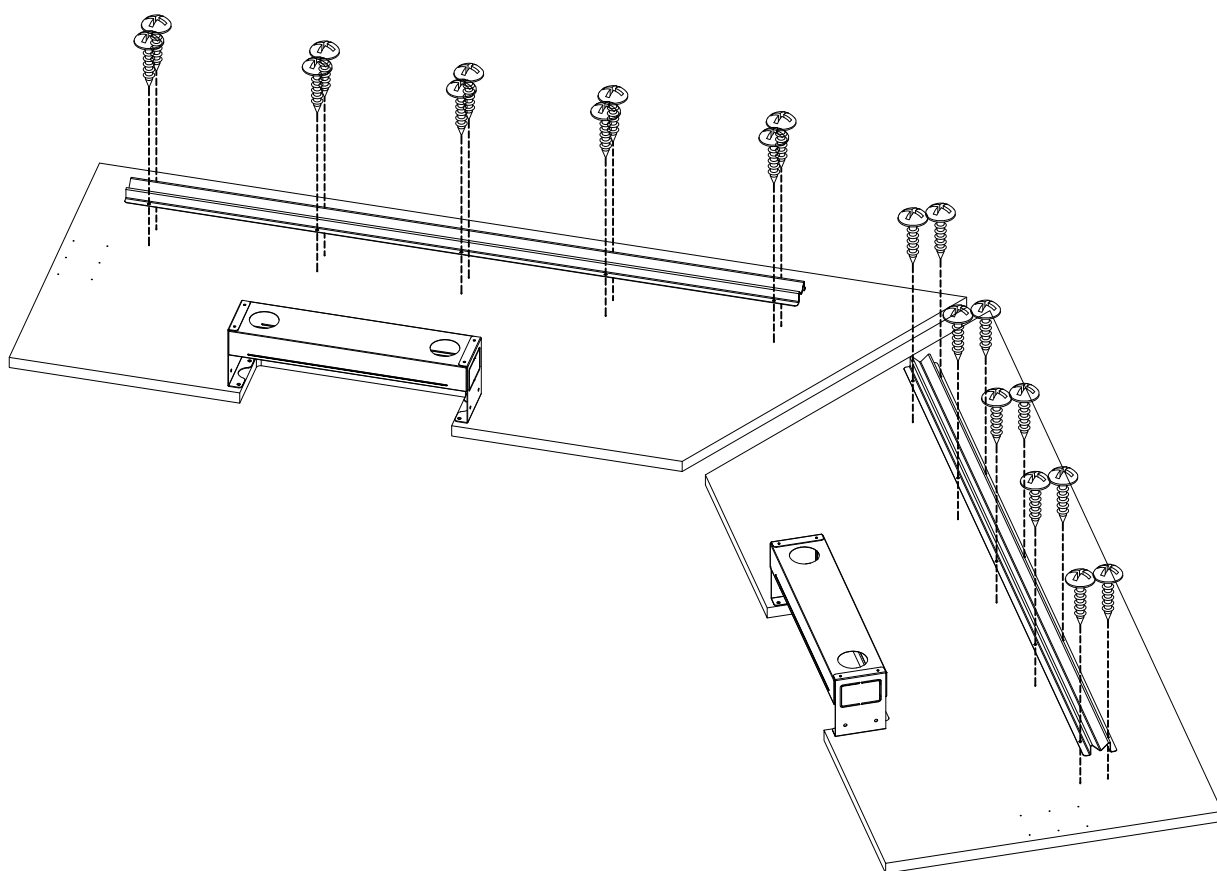
10. Connect the wire management box with the worksurface, using self-tapping screws.

10


L ST5.5*20
(x8)


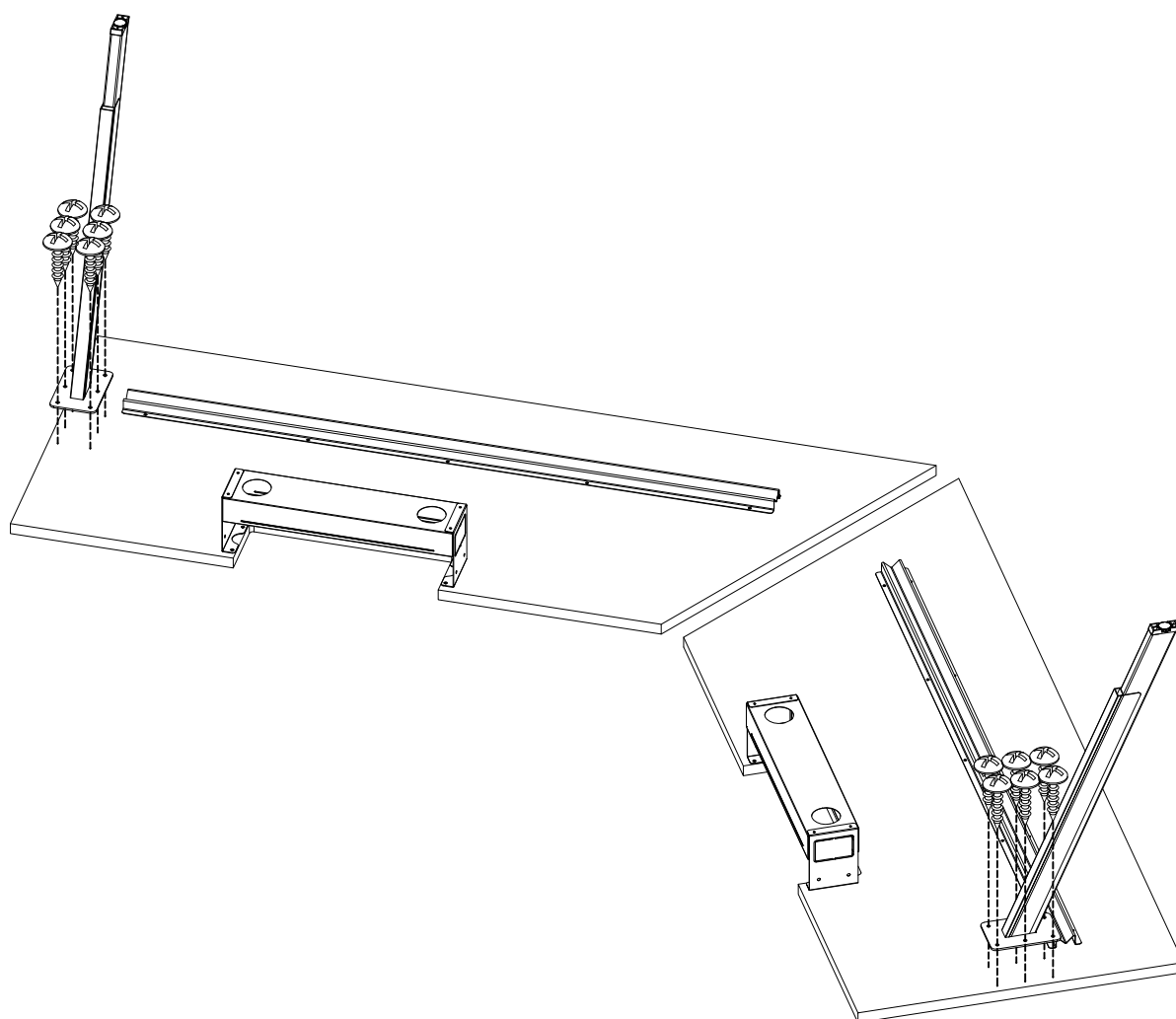
11. Install the strength beams.

11


L ST5.5*20
(x20)

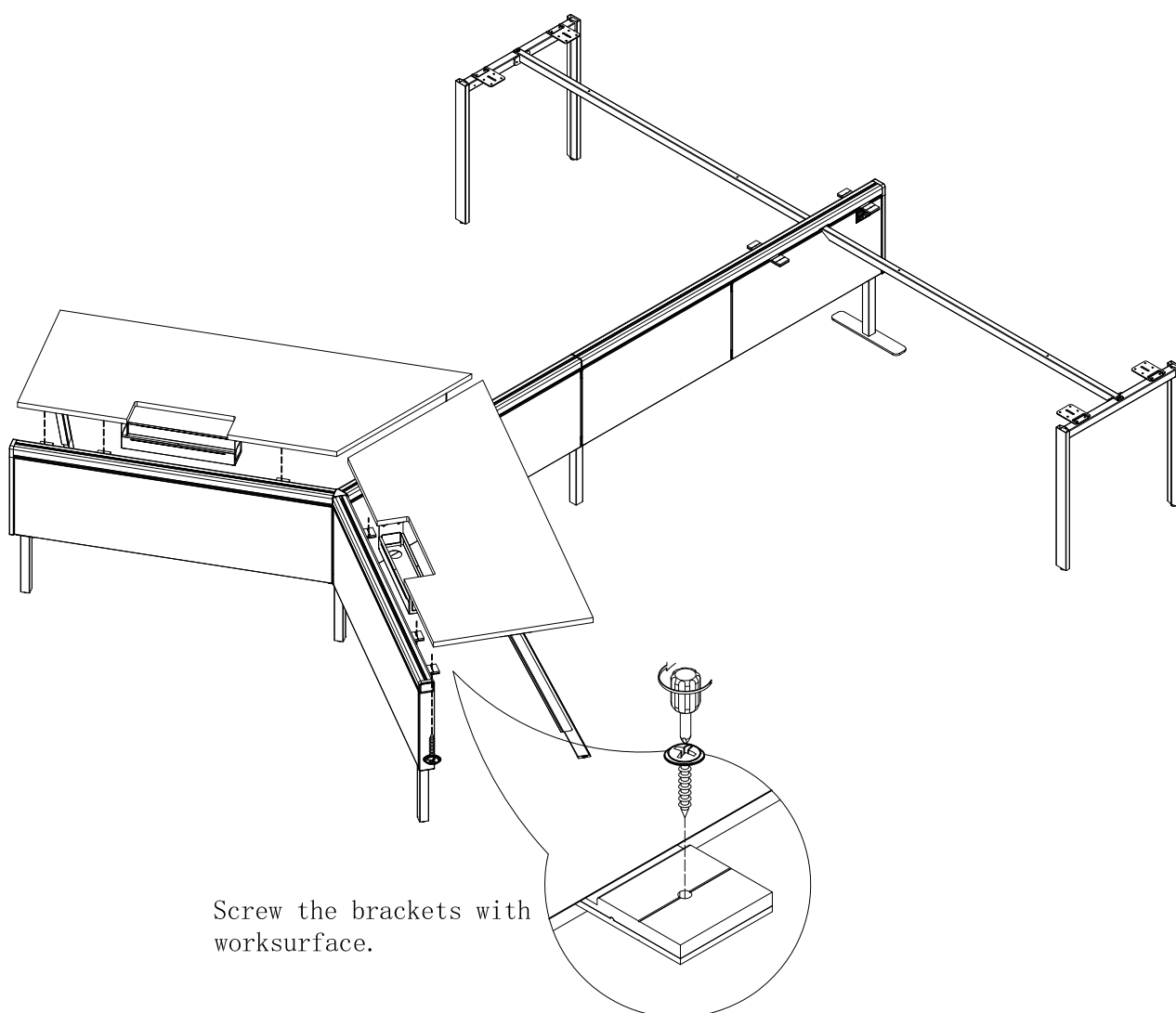
12. Install the legs.

12

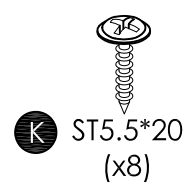

L ST5.5*20
(x12)

13. Put the worksurfaces on the panel frame.

13



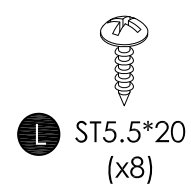
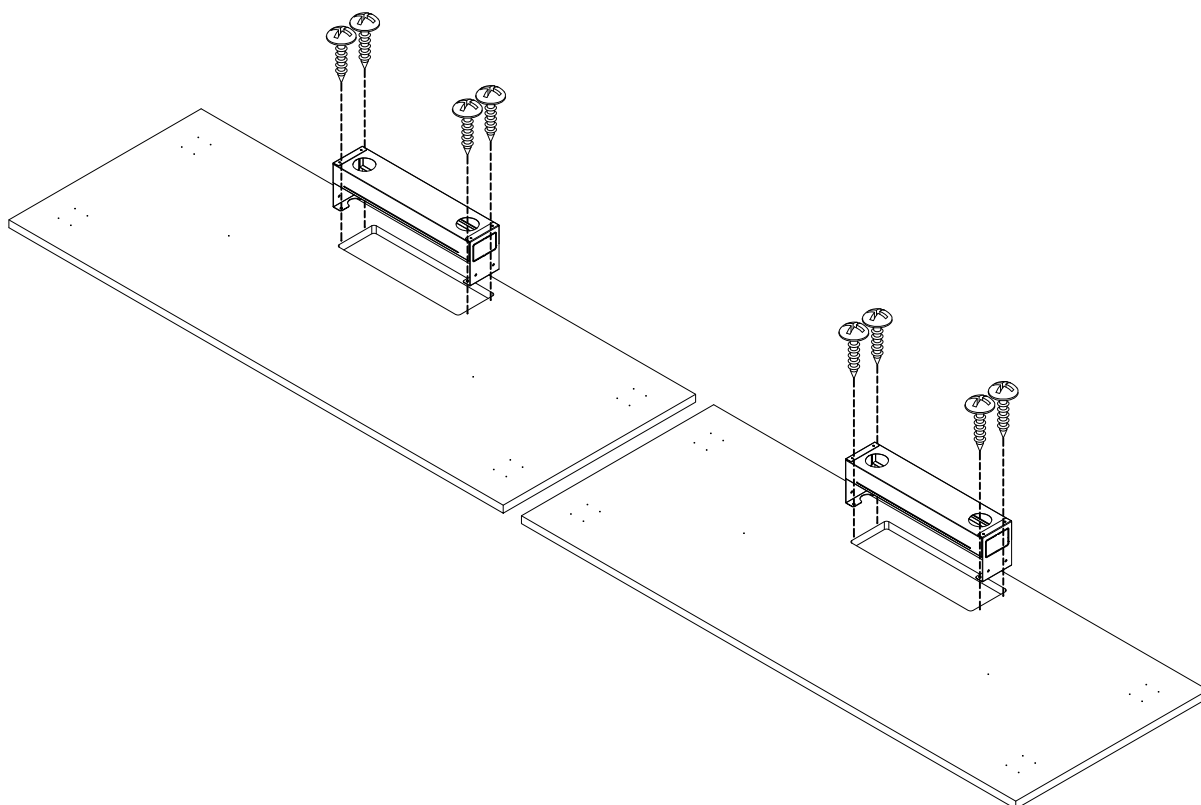
Screw the brackets with worksurface.



14. Install the wire management box on the worksurfaces.

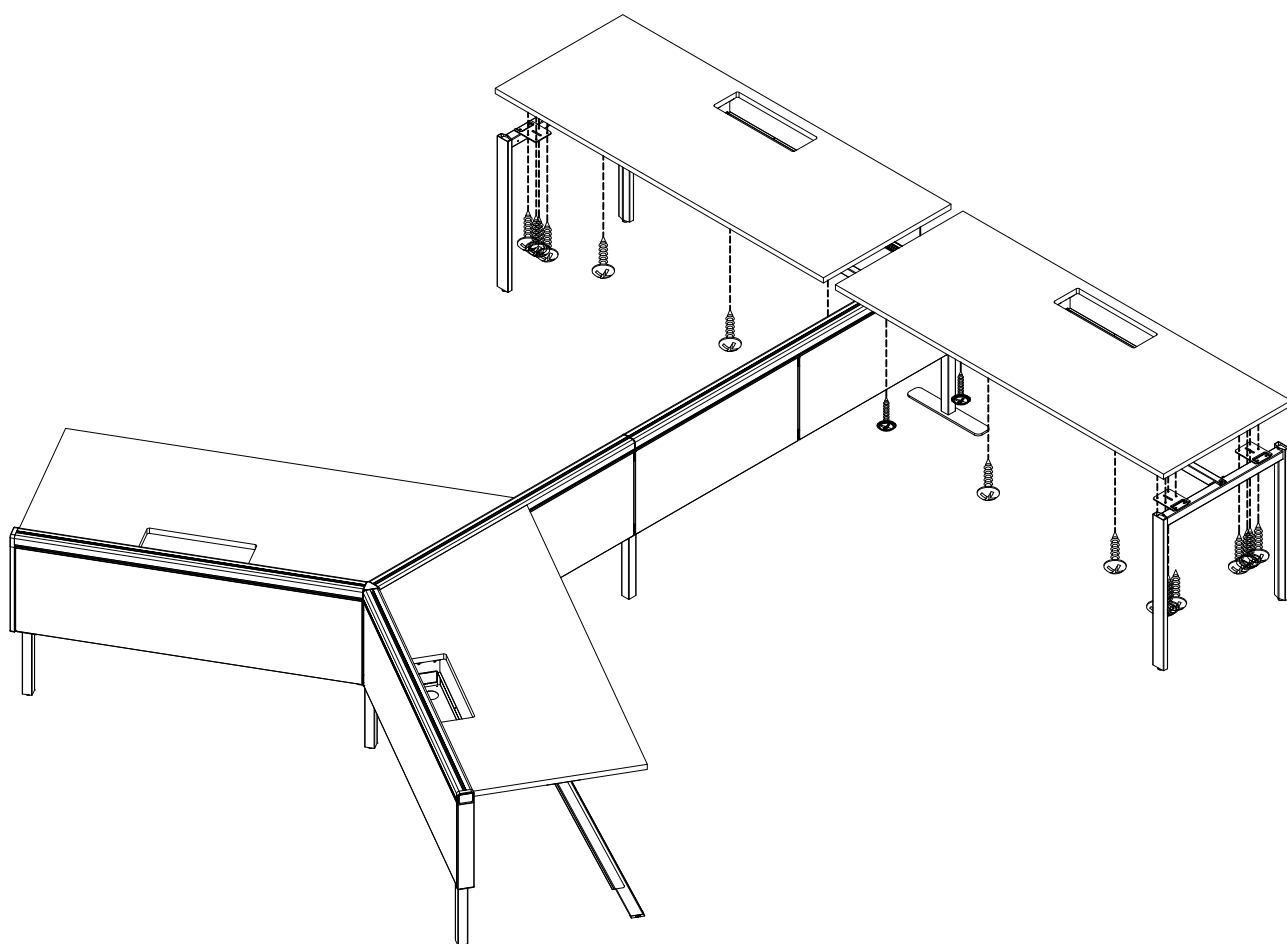
14

Strengthen beams are not needed if the worksurfaces are connected with the panel's beams.

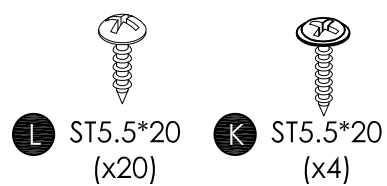


15. Put worksurfaces on the frame, screw the screws.

15



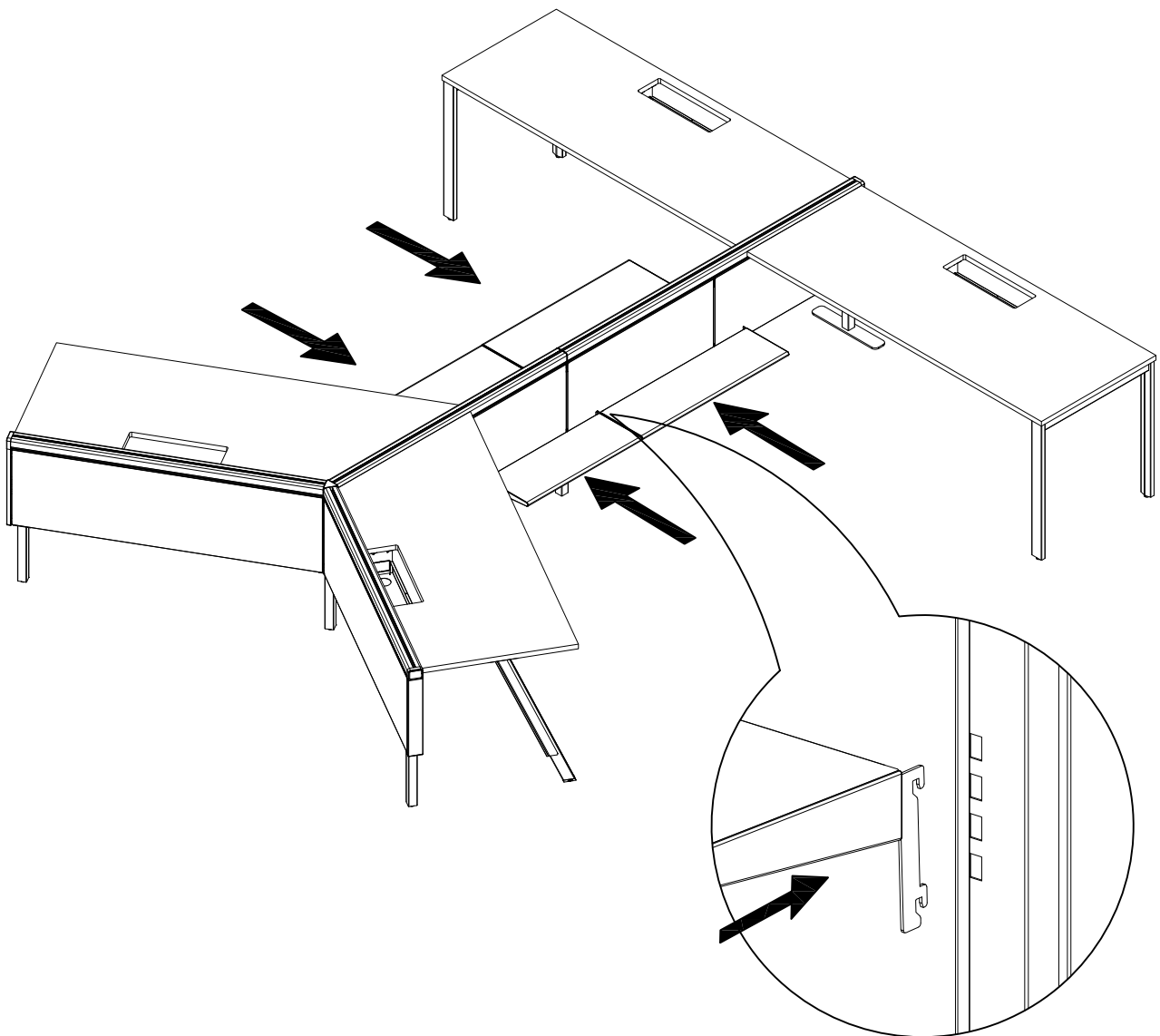
钢柜挂入到钢柜固定件:



16. Put storage board on.

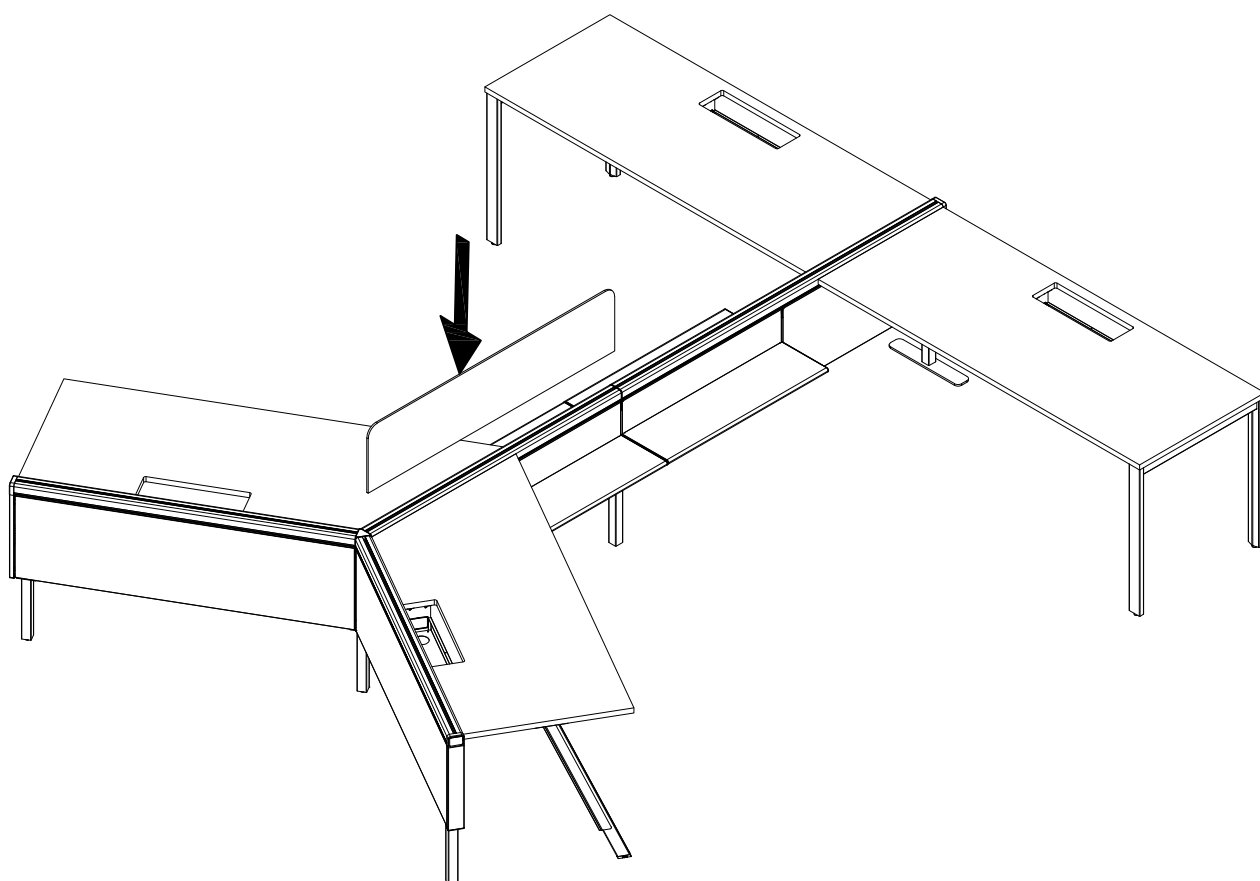
16

Hang the storage board, by inserting it into the trough on the beams.



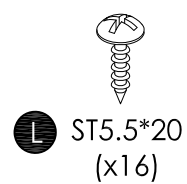
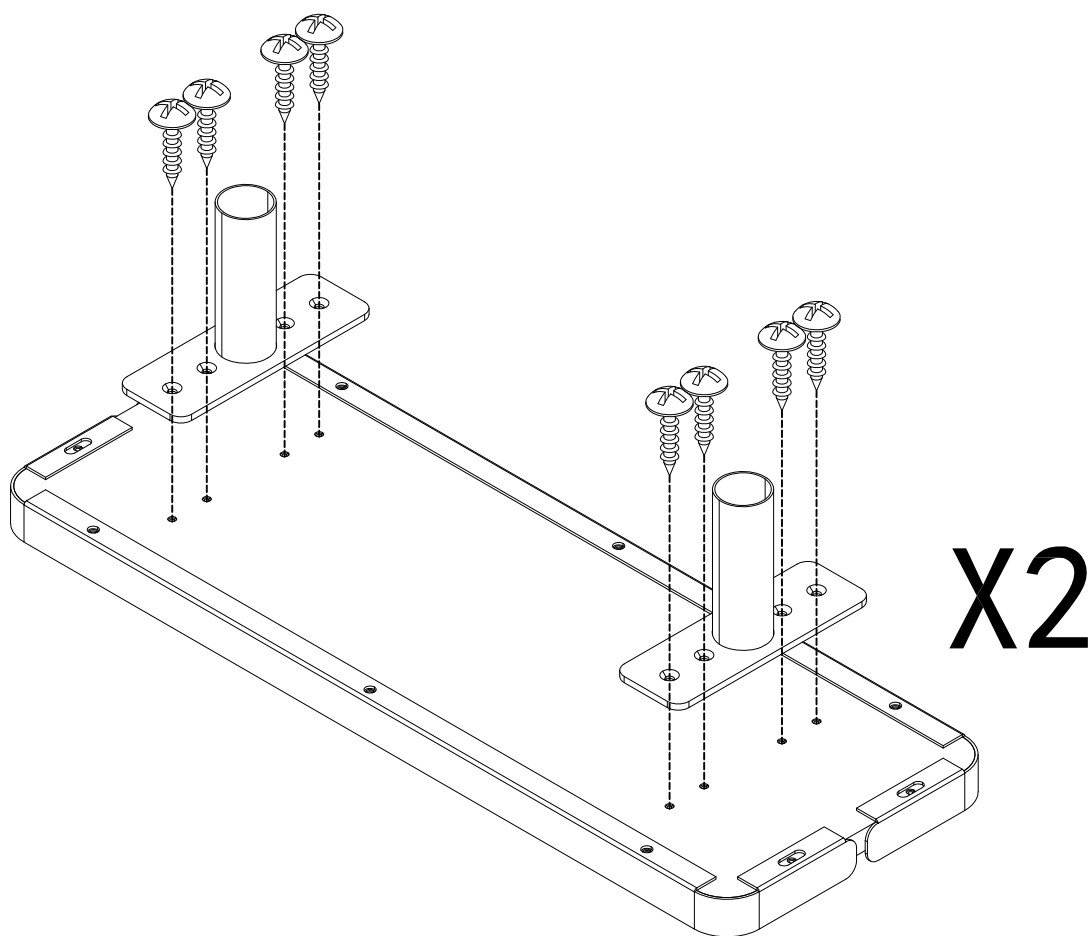
17. Stuck the felt screens into the trough.

17



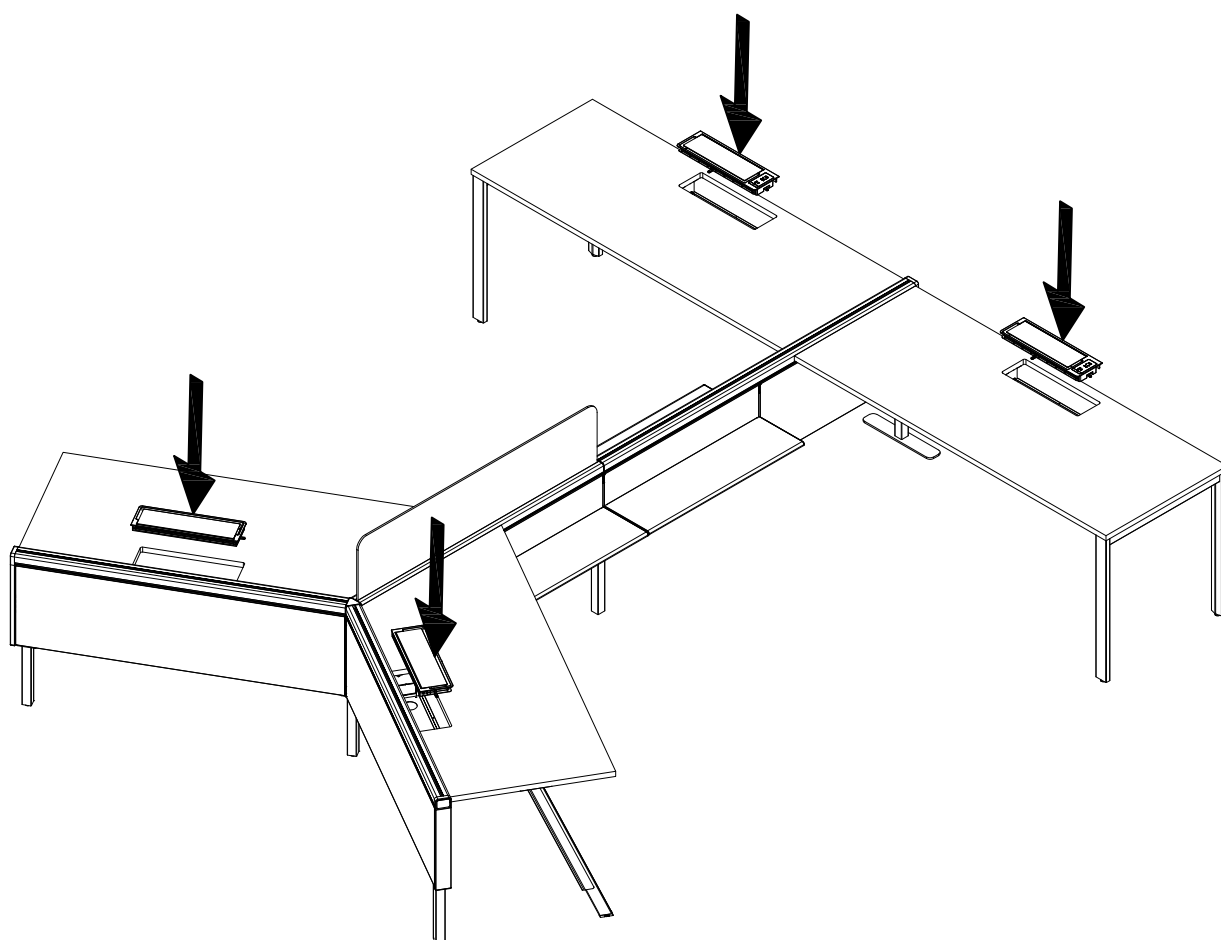
18. Install the connector on the storage box.

18



19. Put the filp cover wire management box on the worksurface.

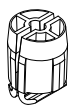
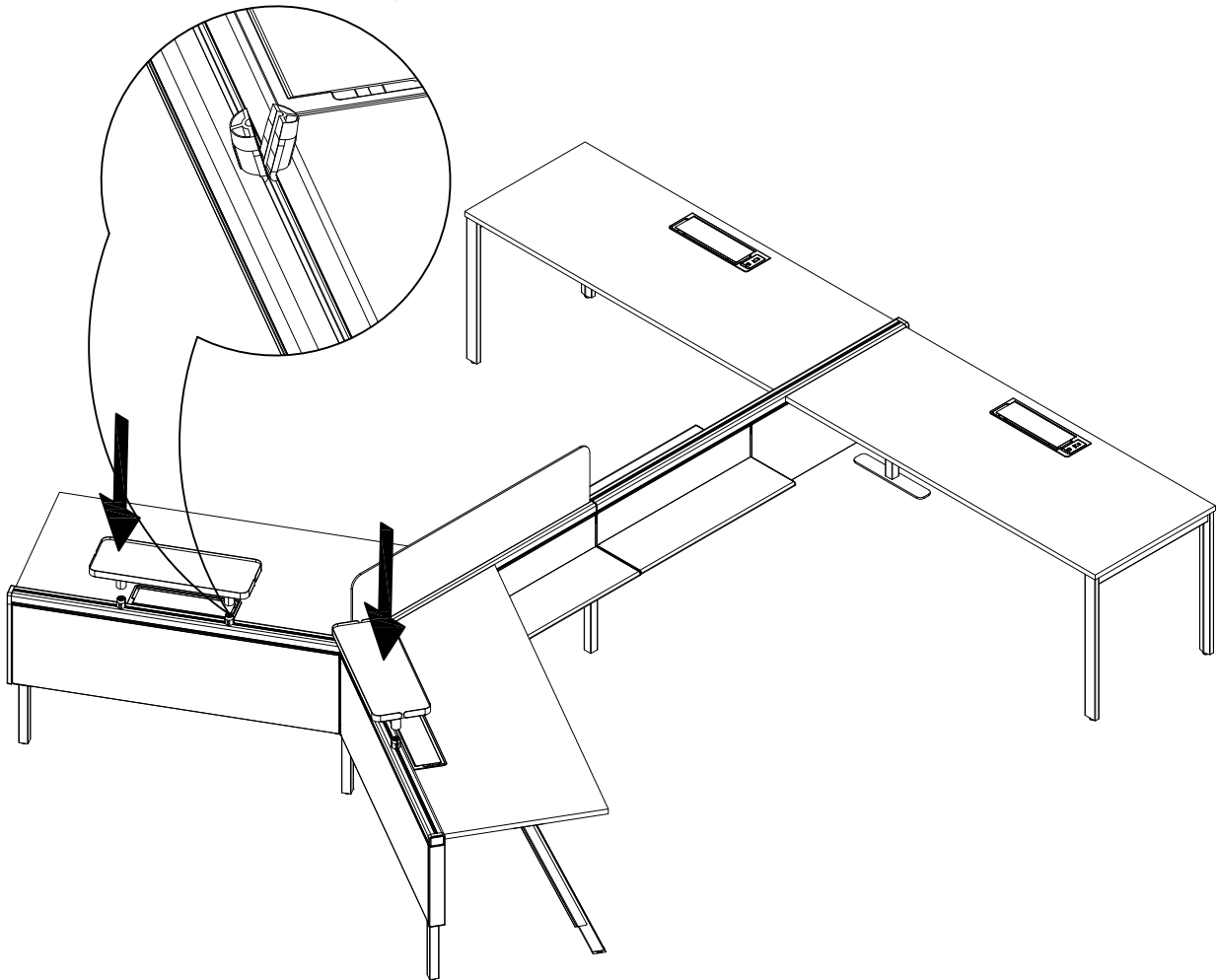
19




20. Put the storage box on.

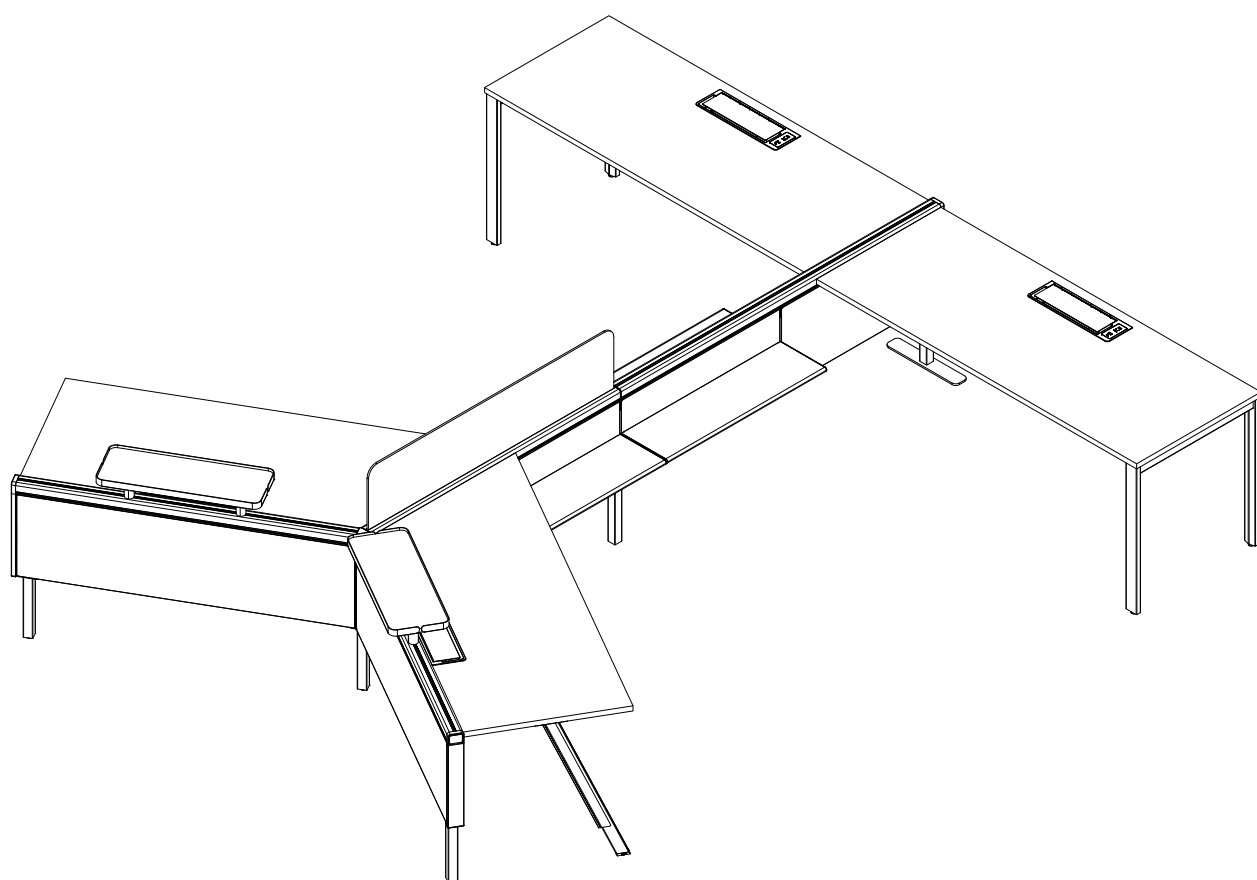
20

Stuck the connectors for storage box into the trough first, then you can insert the storage box into the connectors.

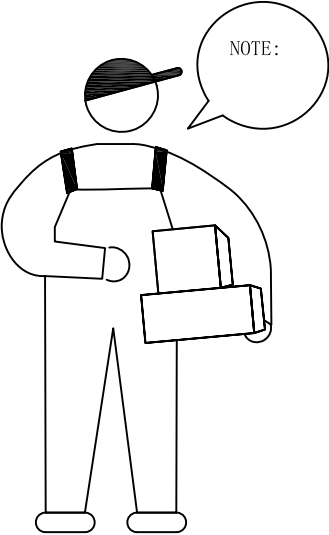


 36*18*48
(x4)

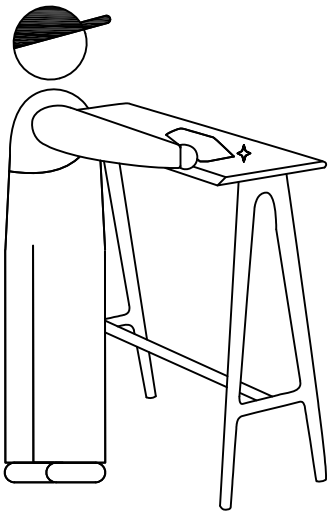
Done !



Acceptance note:



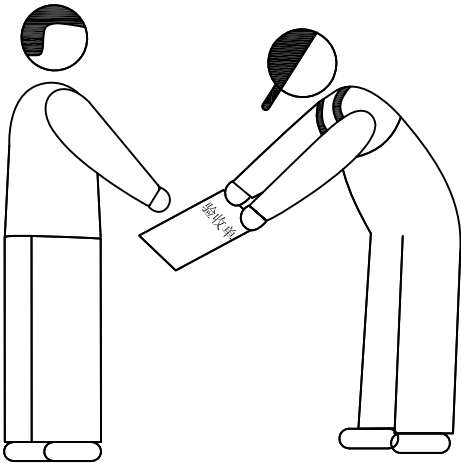
1 Surfaces are clean



2 Tidy up the scene



3 Check the product lists and sign





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Shimin Street, Qianjiang CBD, Hangzhou, Zhejiang, China

TEL:400 8600 666 PC:310020

    isunon.com



website



Wechat