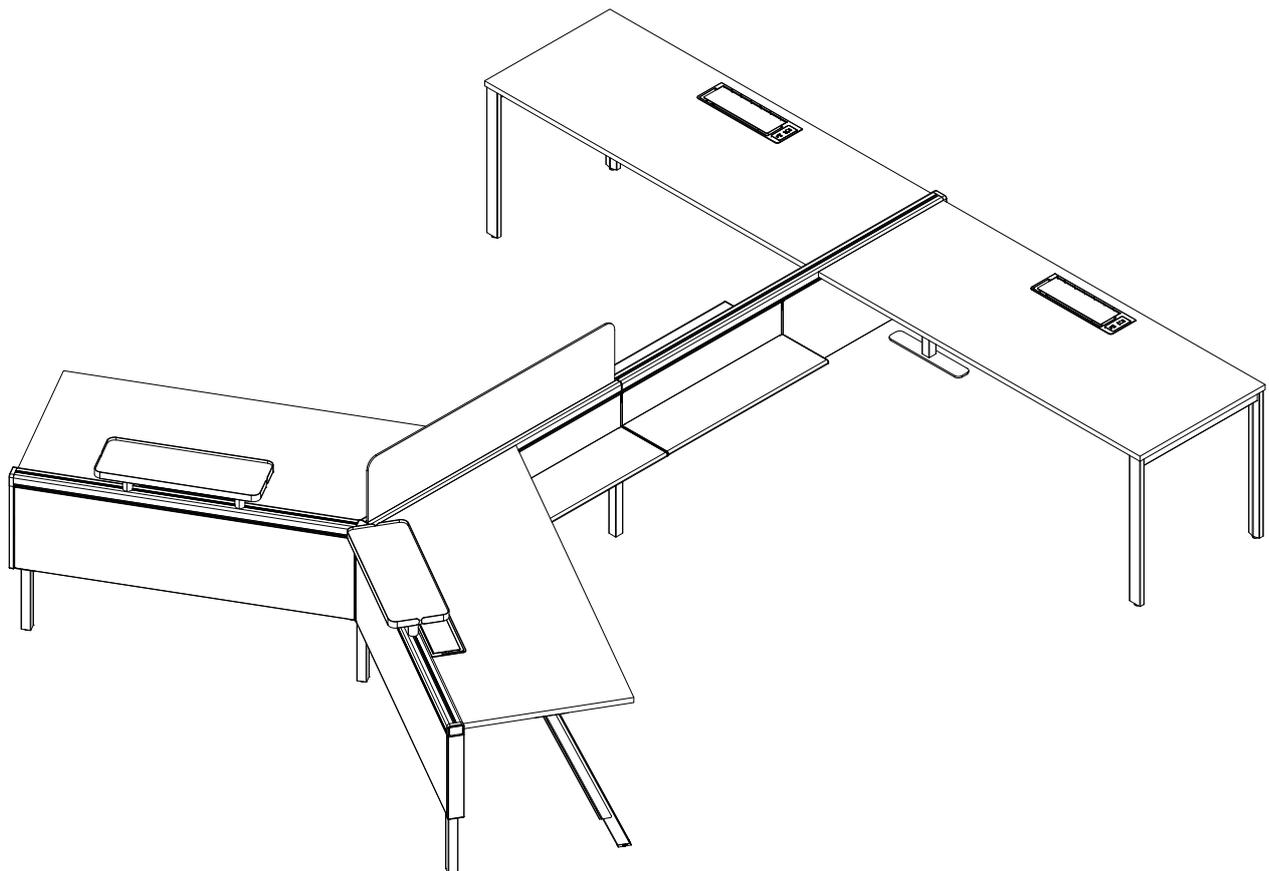


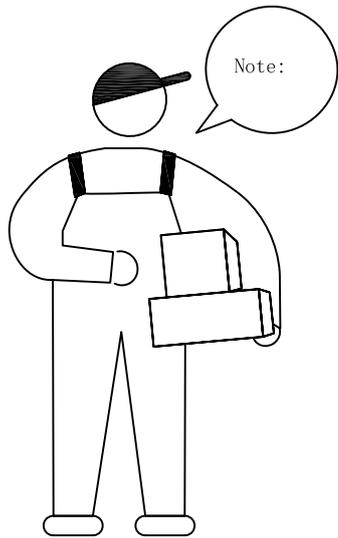


# Verdure X workstation Assembly Instruction

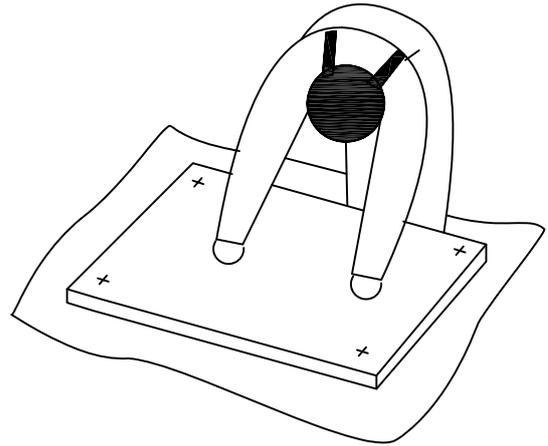


This manual is used for the installation of Verdure X workstation  
Please read this manual carefully before use and keep it properly.

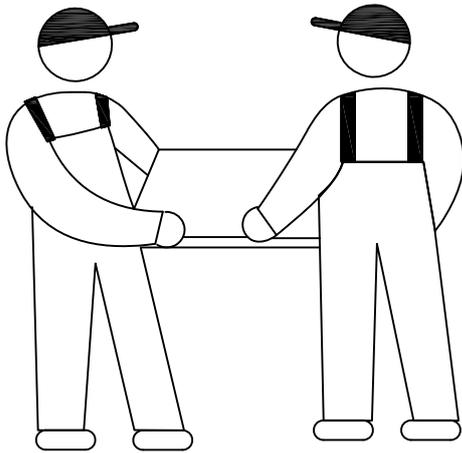
## Assembly note:



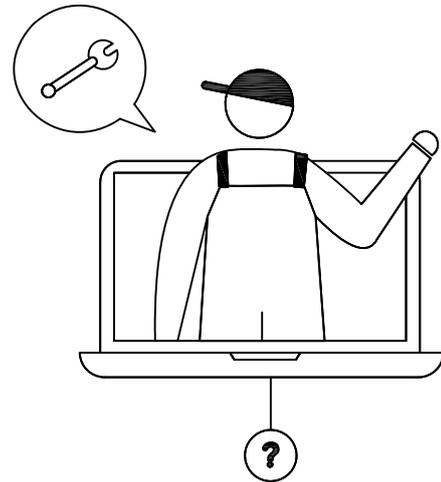
- Use a protective layer and handle the product with care.



- At least two people are required.

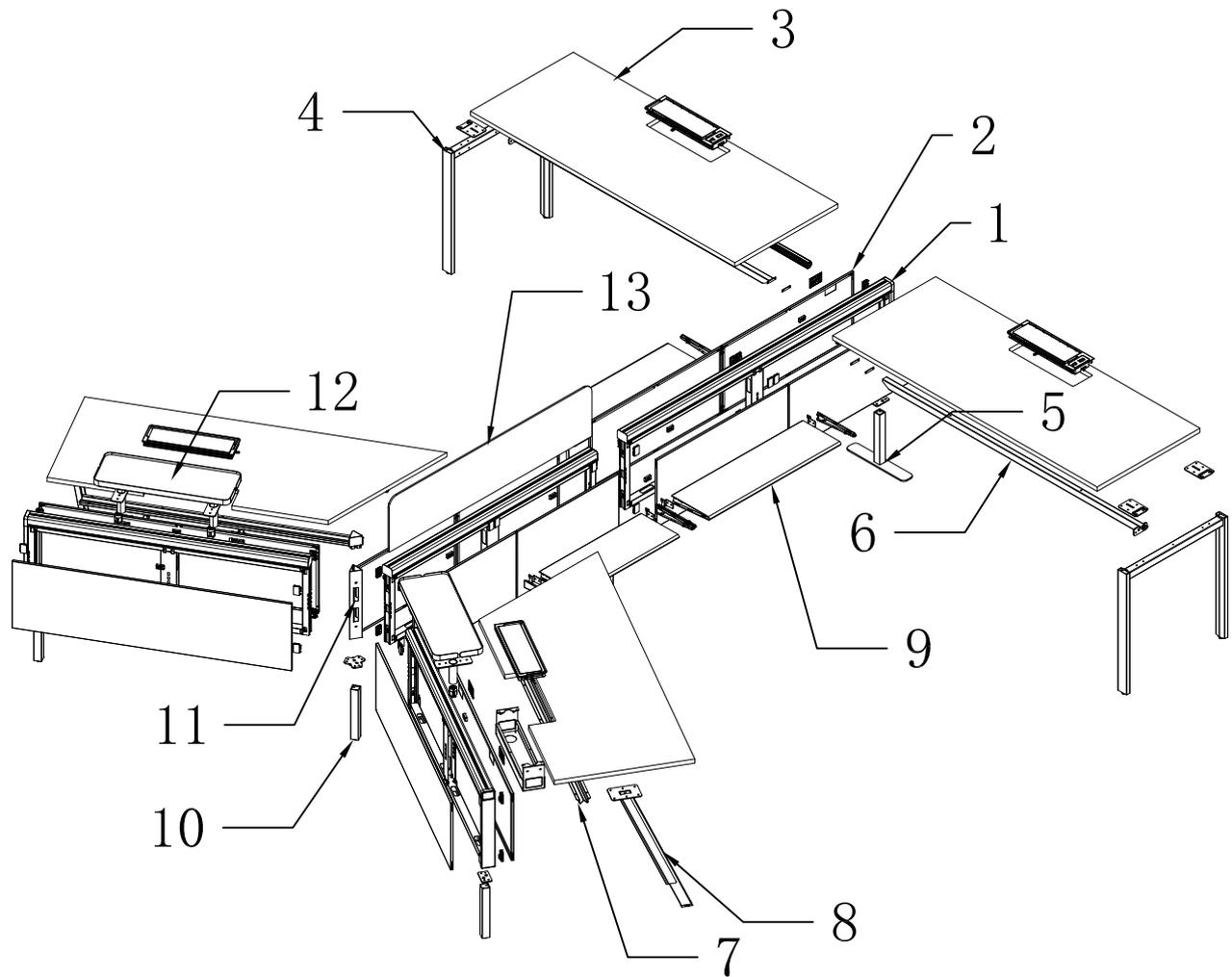


- Contact Sunon if you have any confusions.



This picture shows all the accessories required, among them some are key accessories.  
 If you have missed any, please contact Sunon. Tel:+86-400-8600-666

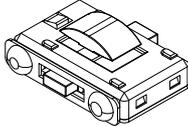
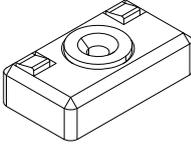
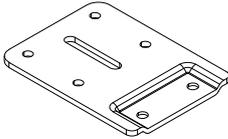
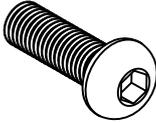
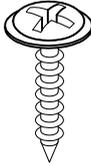
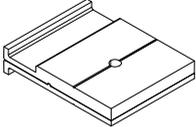
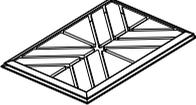
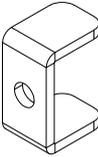
Explosion diagram:



| NO. | NAME                 | PCS |
|-----|----------------------|-----|
| 1   | STEEL PANEL FRAME    | 4   |
| 2   | STEEL CLICK ON BOARD | 12  |
| 3   | WORKSURFACE          | 4   |
| 4   | POLE LEG             | 2   |
| 5   | ADJUSTABLE PANEL LEG | 1   |
| 6   | BEAM                 | 2   |
| 7   | STRENGTH BEAM        | 2   |

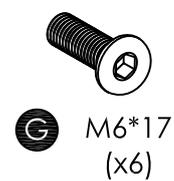
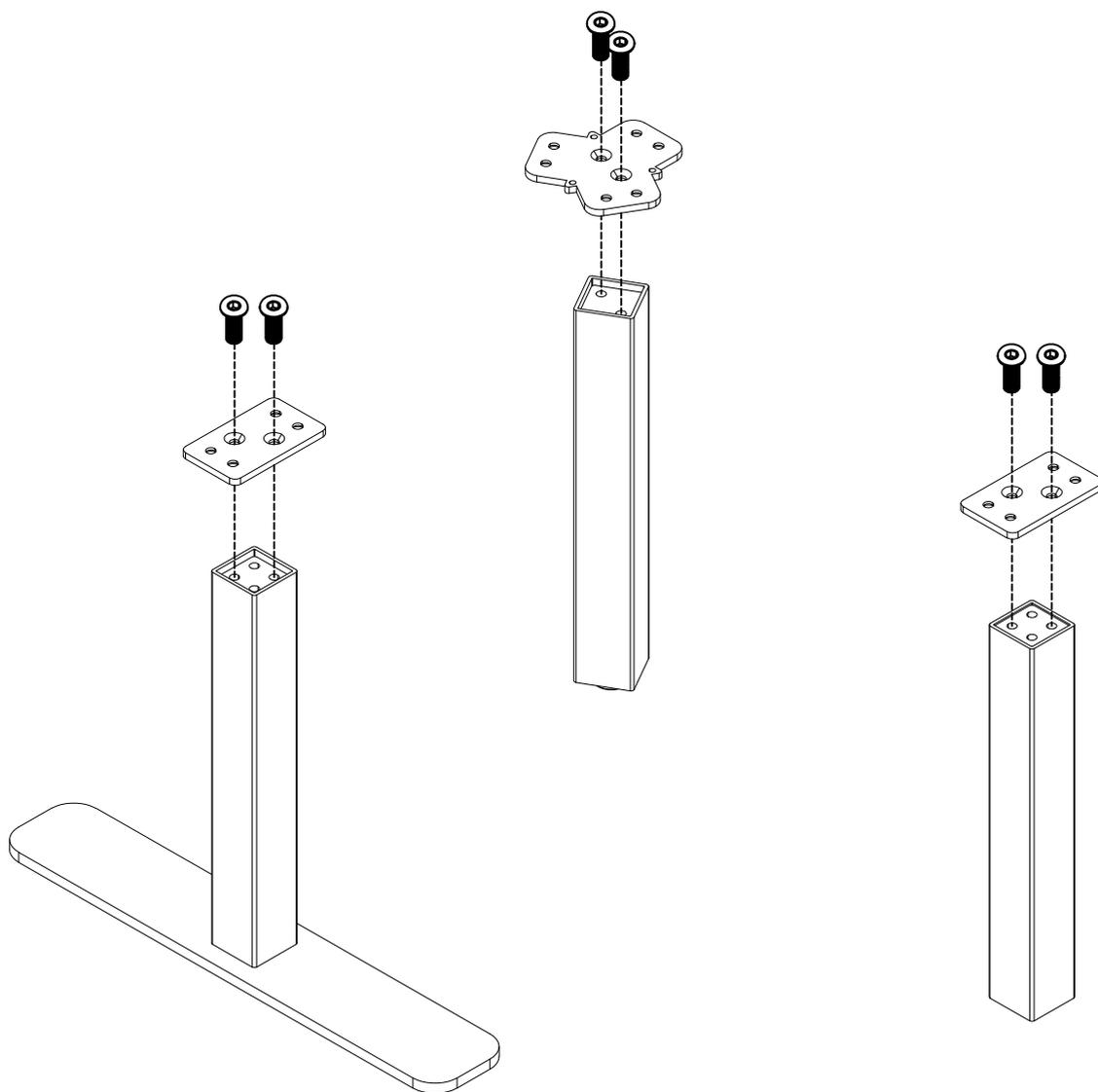
| NO. | NAME            | PCS |
|-----|-----------------|-----|
| 8   | BEVEL STRIP     | 2   |
| 9   | STORAGE BOARD   | 4   |
| 10  | FIXED PANEL LEG | 4   |
| 11  | CONNECTOR       | 1   |
| 12  | STORAGE SHELF   | 2   |
| 13  | FELT SCREEN     | 1   |

# ACCESSORY LIST

|   |          |    |   |            |    |   |            |    |
|---|----------|----|---|------------|----|---|------------|----|
| <b>A</b><br>   |          |    | <b>B</b><br>   |            |    | <b>C</b><br>   |            |    |
| CONNETOR for STORAGE BOX  | 36*18*48 | 4  | SLIDING BLOCK FOR STEEL PANEL   | 50*30*10.4 | 48 | MAGNETIC COMPONENTS   | 39*22*11.4 | 24 |
| <b>D</b><br>   |          |    | <b>E</b><br>   |            |    | <b>F</b><br>   |            |    |
| LDD BRACKET   | 120*90*8 | 4  | Round head socket head cap screws   | M6*20      | 8  | Countersunk head socket head cap screws   | M6*16      | 2  |
| <b>G</b><br>  |          |    | <b>H</b><br>  |            |    | <b>I</b><br>  |            |    |
| Countersunk head socket head cap screws   | M6*17    | 20 | Round head socket head cap screws   | M6*10      | 4  | Hexagon socket screws   | M6*12      | 12 |
| <b>J</b><br> |          |    | <b>K</b><br> |            |    | <b>L</b><br> |            |    |
| Countersunk head tapping screw  | ST3.5*14 | 3  | Self-tapping screw  | ST4.2*25   | 12 | Cross flat mouth self-tapping screws  | ST5.5*20   | 66 |
| <b>M</b><br> |          |    | <b>N</b><br> |            |    | <b>O</b><br> |            |    |
| BRACKET   | 77*55*14 | 12 | HOLE COVER  | 80*53*5    | 4  | C-SHAPE STEEL   | 22*15*11   | 2  |

- 
1. Choose suitable steel connectors based on panel construction, using Countersunk head socket head cap screws to connect the steel connector and panel legs.
- 

# 1

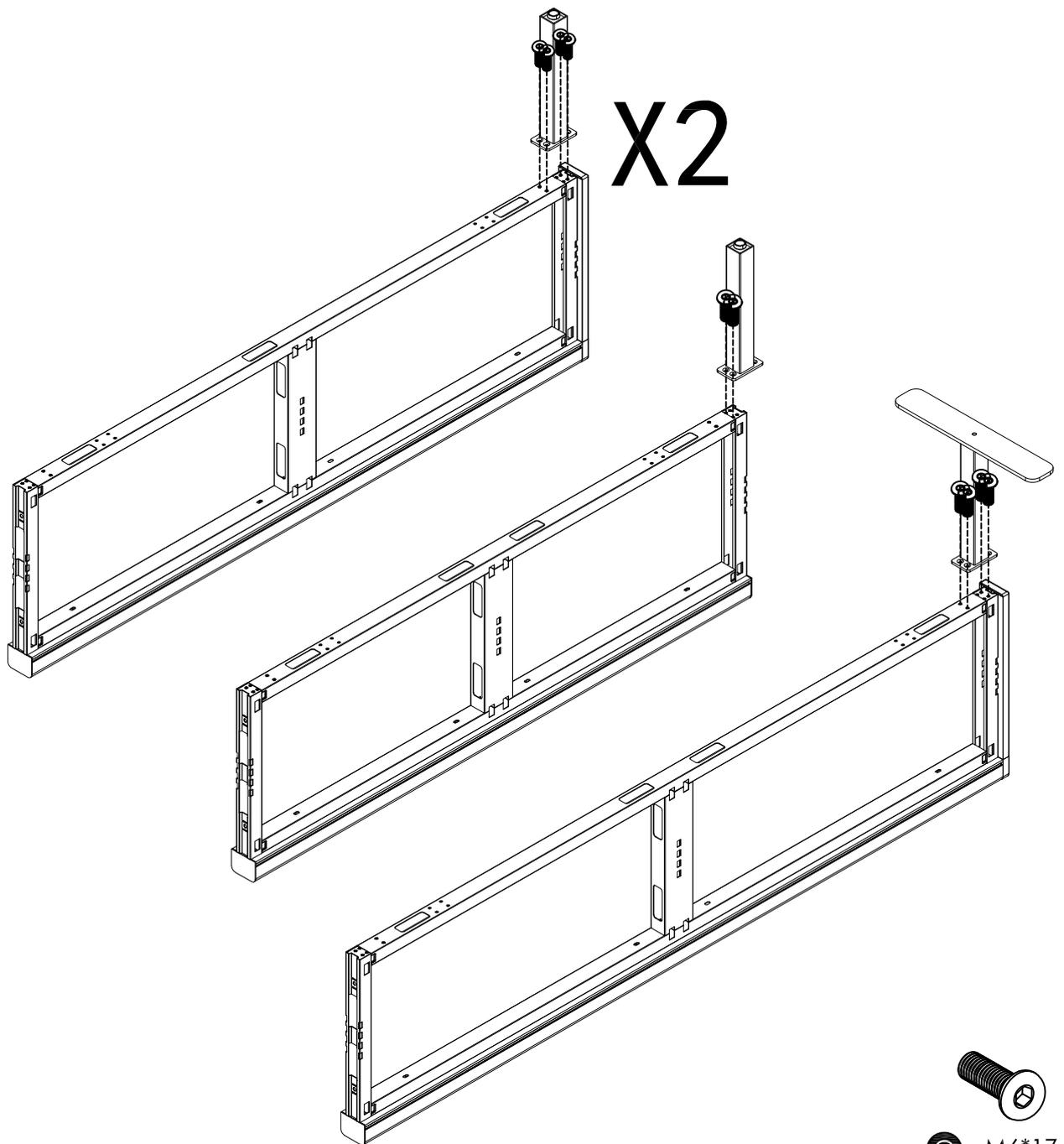


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2. Attach the panel leg to the steel panel frame.

---

# 2



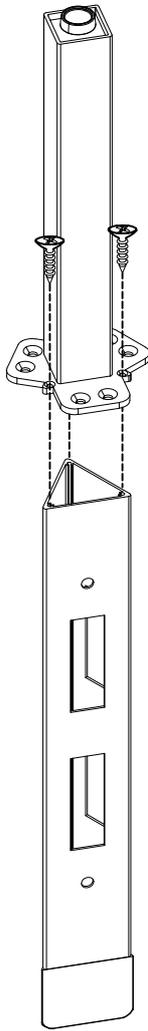
 M6\*17  
(x6)

---

3. Attach the panel leg to the connectors.

---

# 3



**J** ST3.5\*14  
(x3)

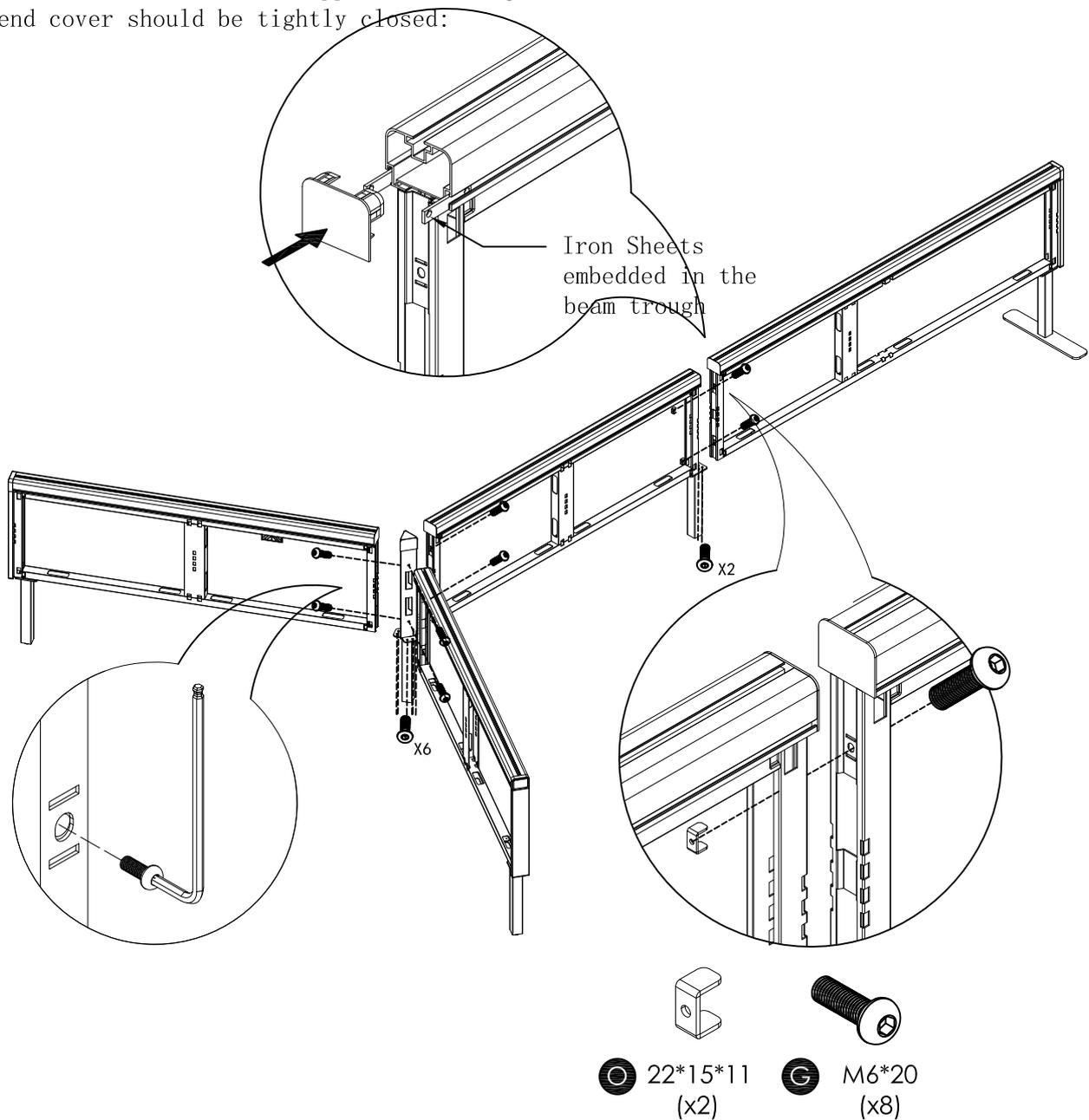
---

4. Assemble the frames based on your planed construction using O and G.

---

# 4

When the frame is assembled, the iron sheet needs to be inserted into the upper beam trough, and the end cover should be tightly closed:

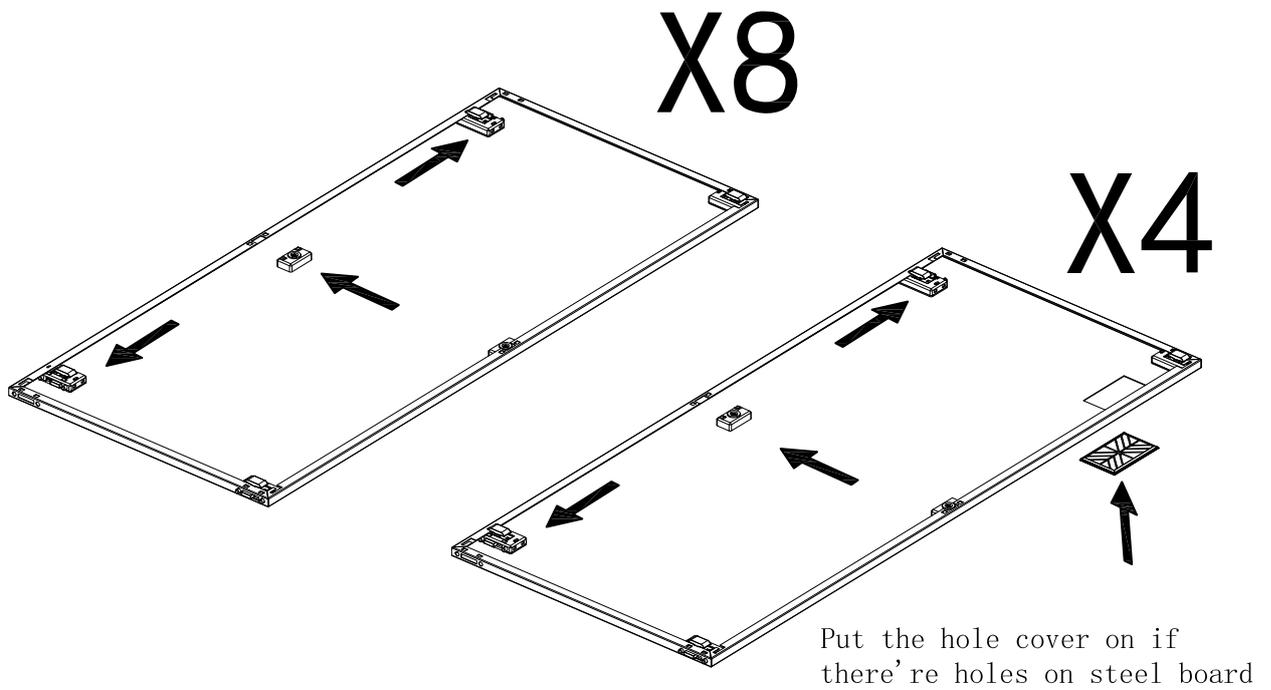


---

5. Install the sliding block and magnetic components on steel boards.

---

# 5



- |   |   |   |
|---|---|---|
|  |  |  |
| Ⓑ 50*30*10.4<br>(x48)   | Ⓒ 39*22*11.4<br>(x24)   | Ⓓ 80*53*5<br>(x4)   |

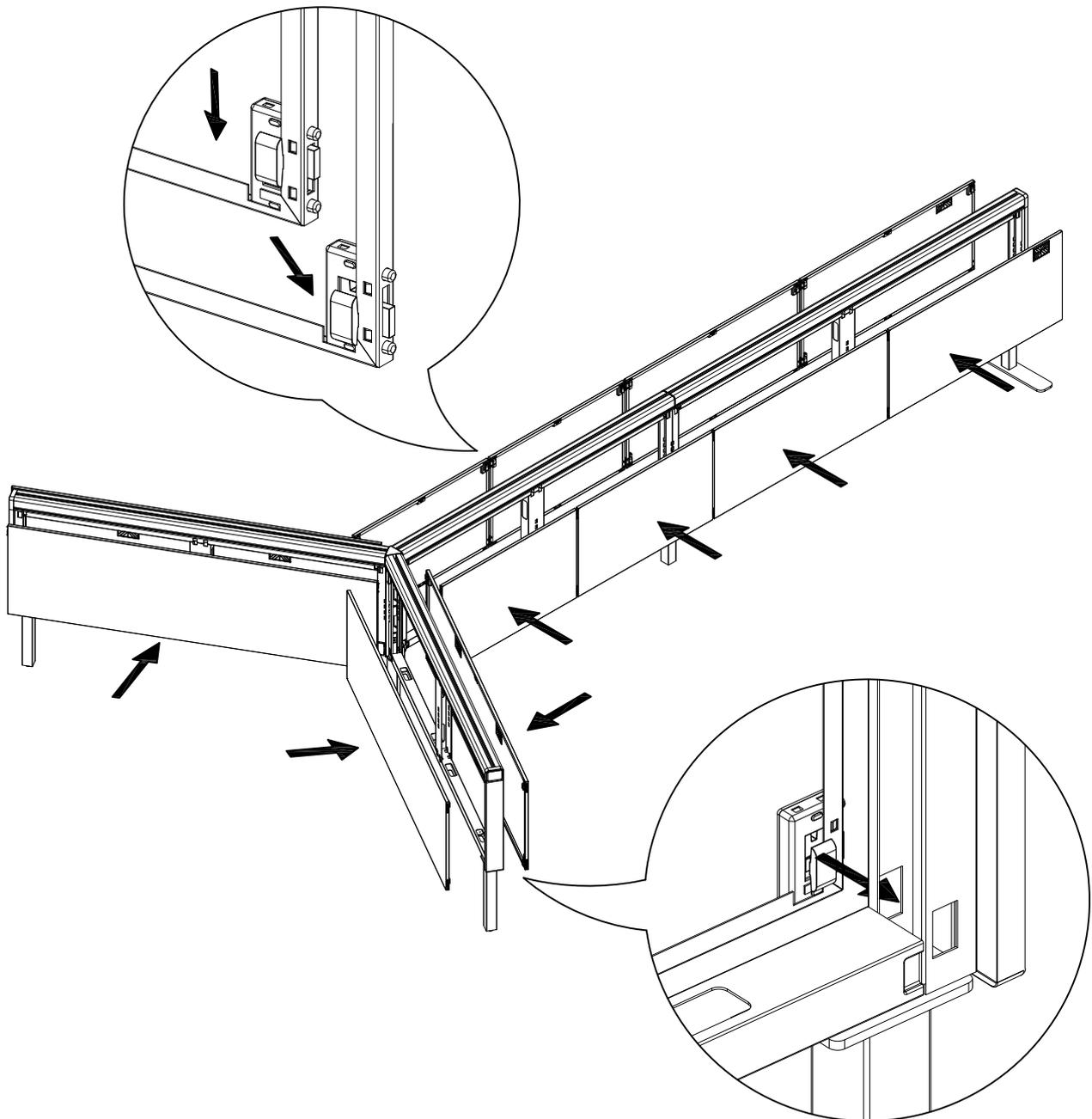
---

6. Attach the steel boards into the panel frame

---

# 6

How to fix the sliding block:



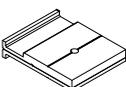
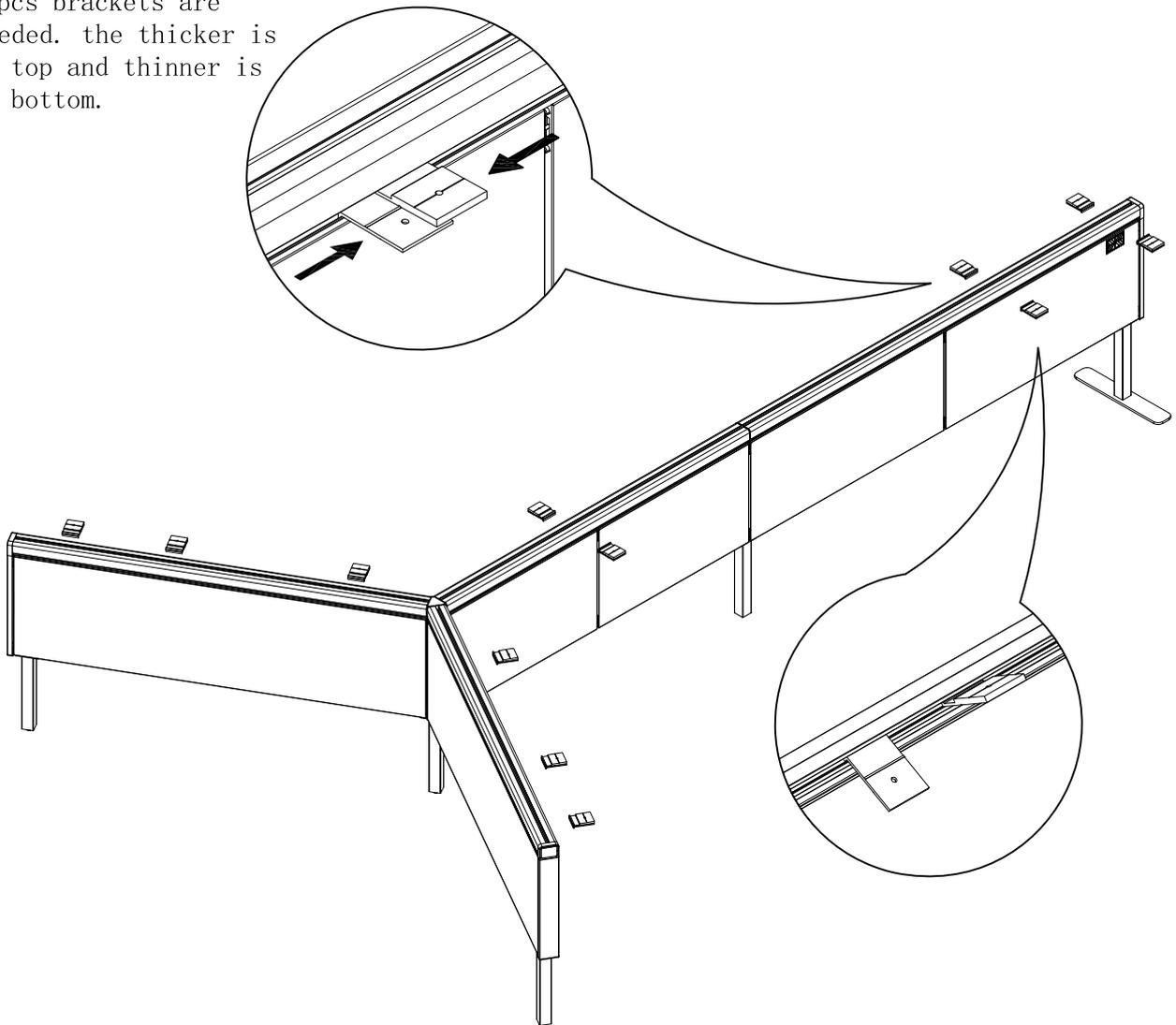
---

7. After the steel board is installed, install the brackets into the aluminum trough of the beam on the frame;

---

# 7

2 pcs brackets are needed. the thicker is on top and thinner is on bottom.



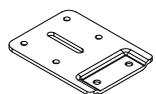
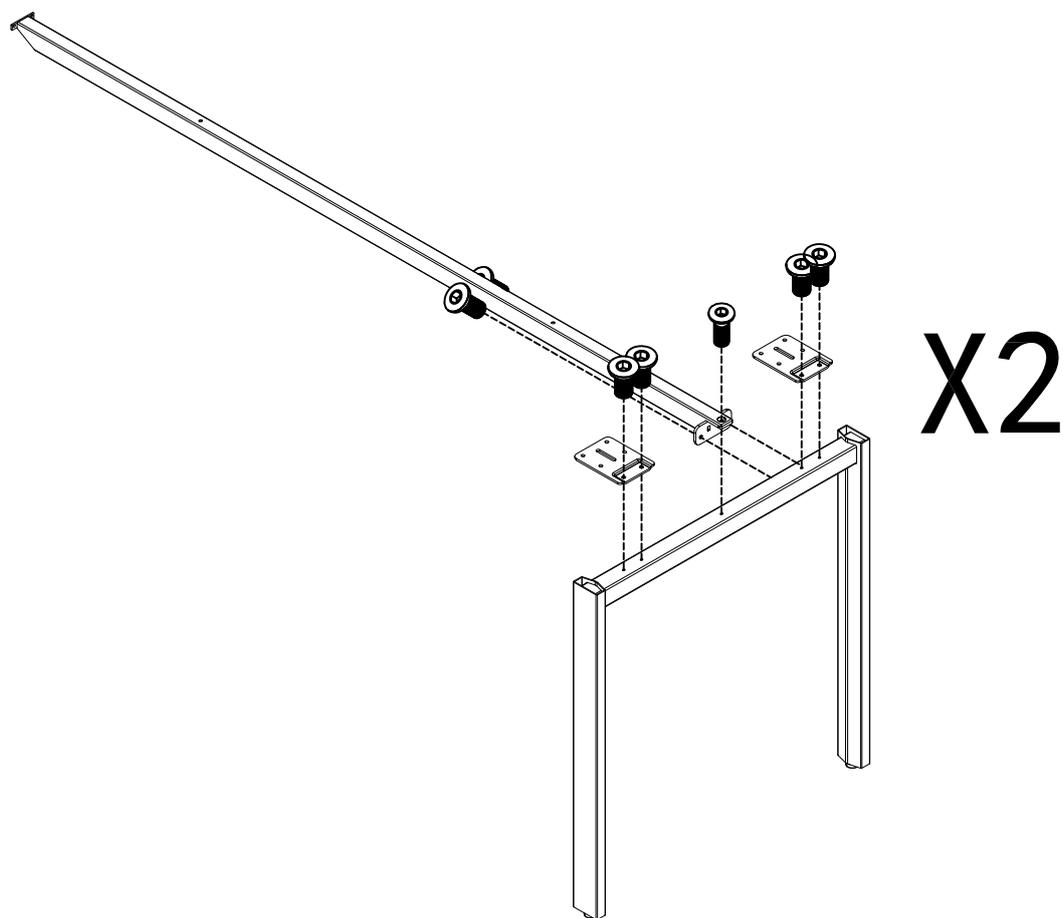
M 77\*55\*14  
(x12)

---

8. Connect the beams and brackets with the pole legs.

---

# 8



**D** 120\*90\*8  
(x4)



**F** M6\*16  
(x2)



**I** M6\*12  
(x12)

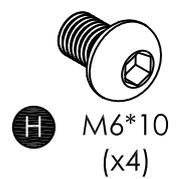
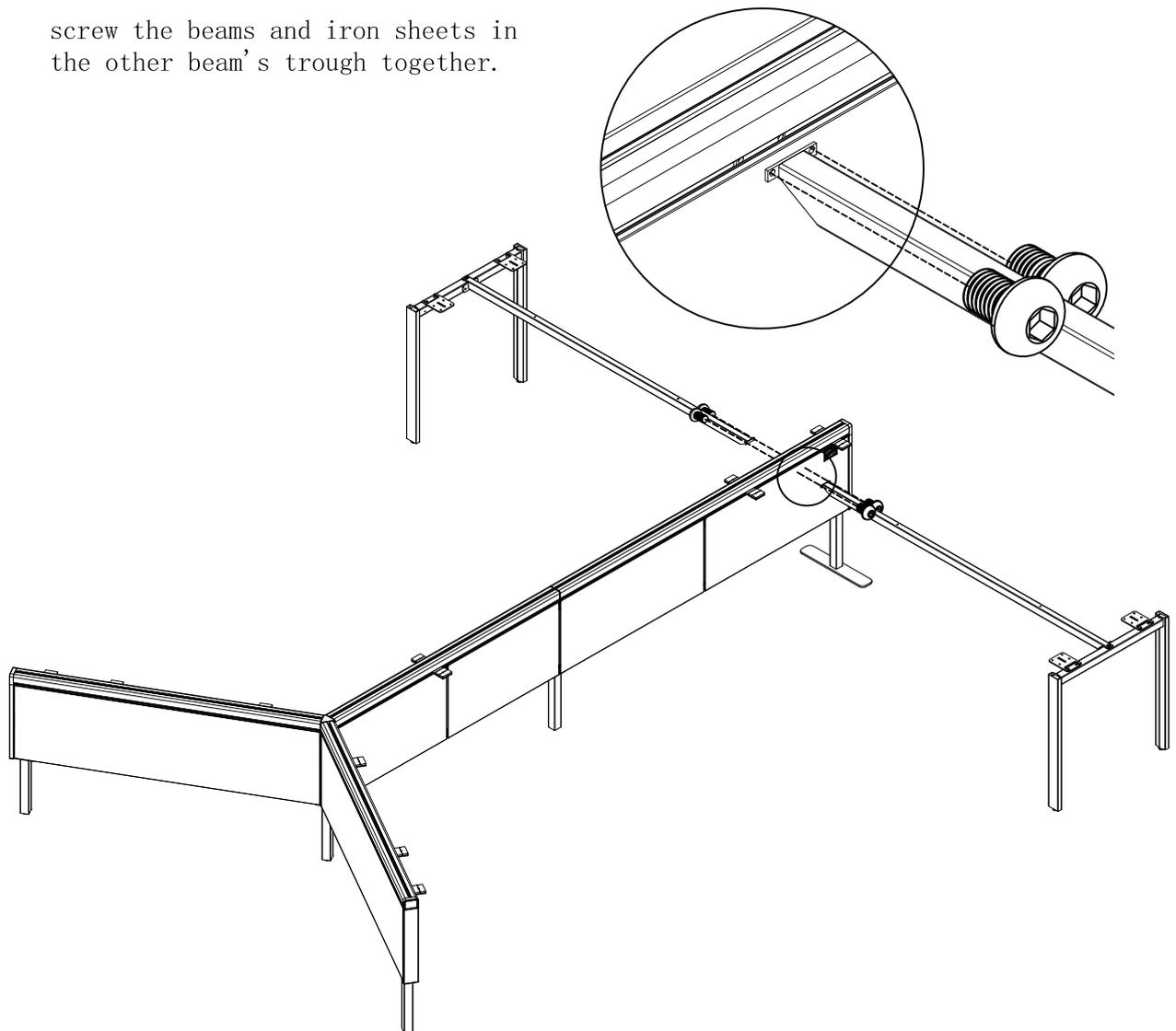
---

9. Connect the beams with the panel frame.

---

# 9

screw the beams and iron sheets in the other beam's trough together.

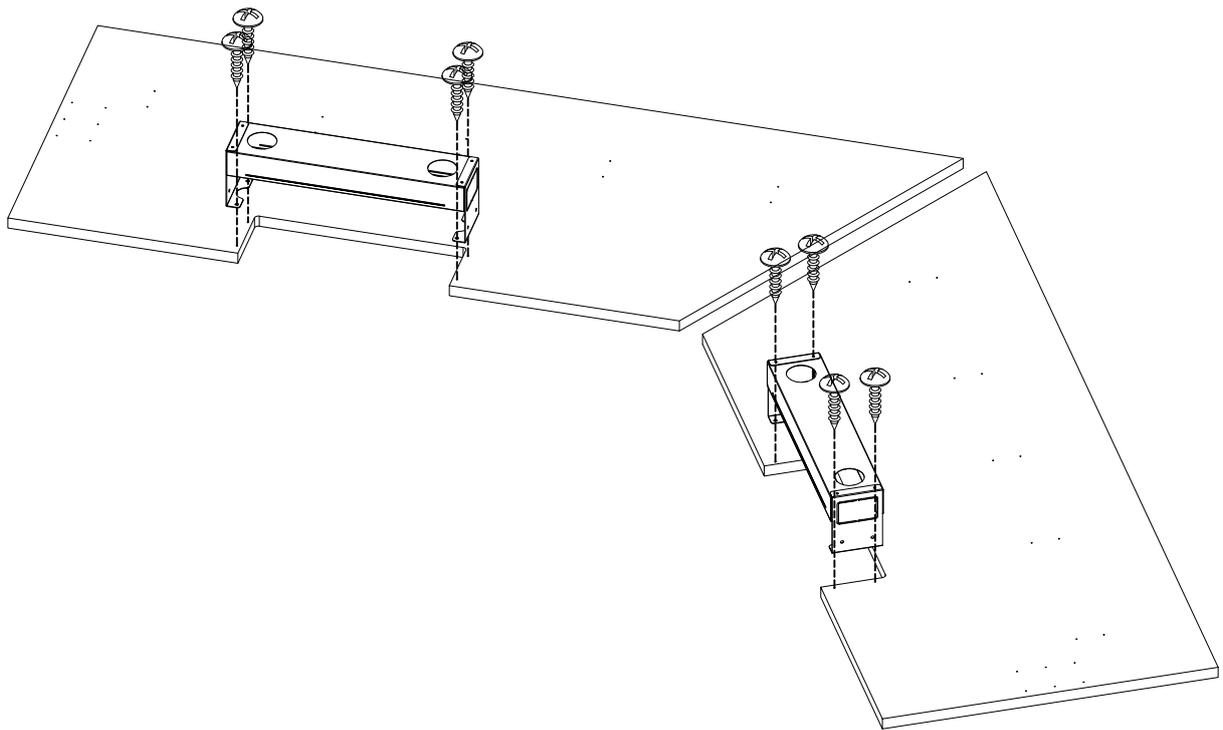


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10. Connect the wire management box with the worksurface, using self-tapping screws.

---

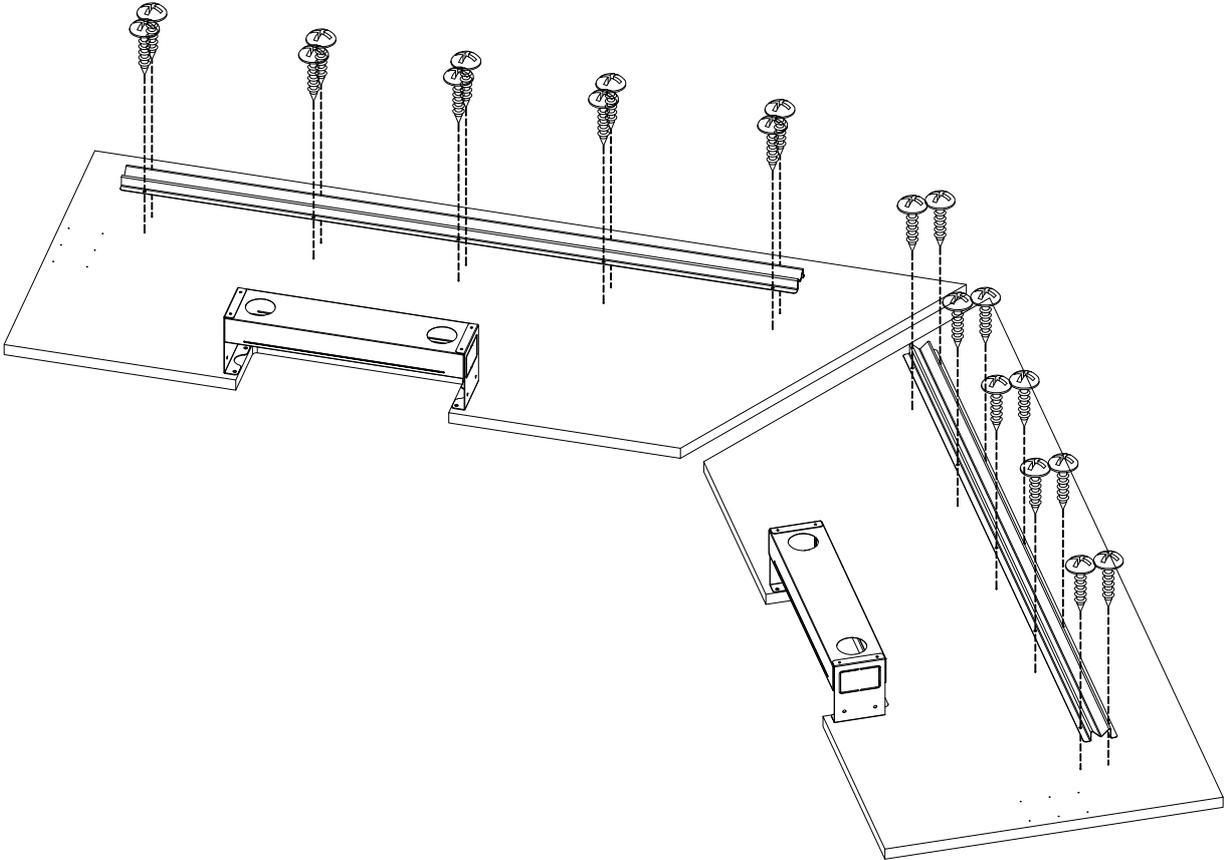
# 10



● L ST5.5\*20  
(x8)

11. Install the strength beams.

# 11



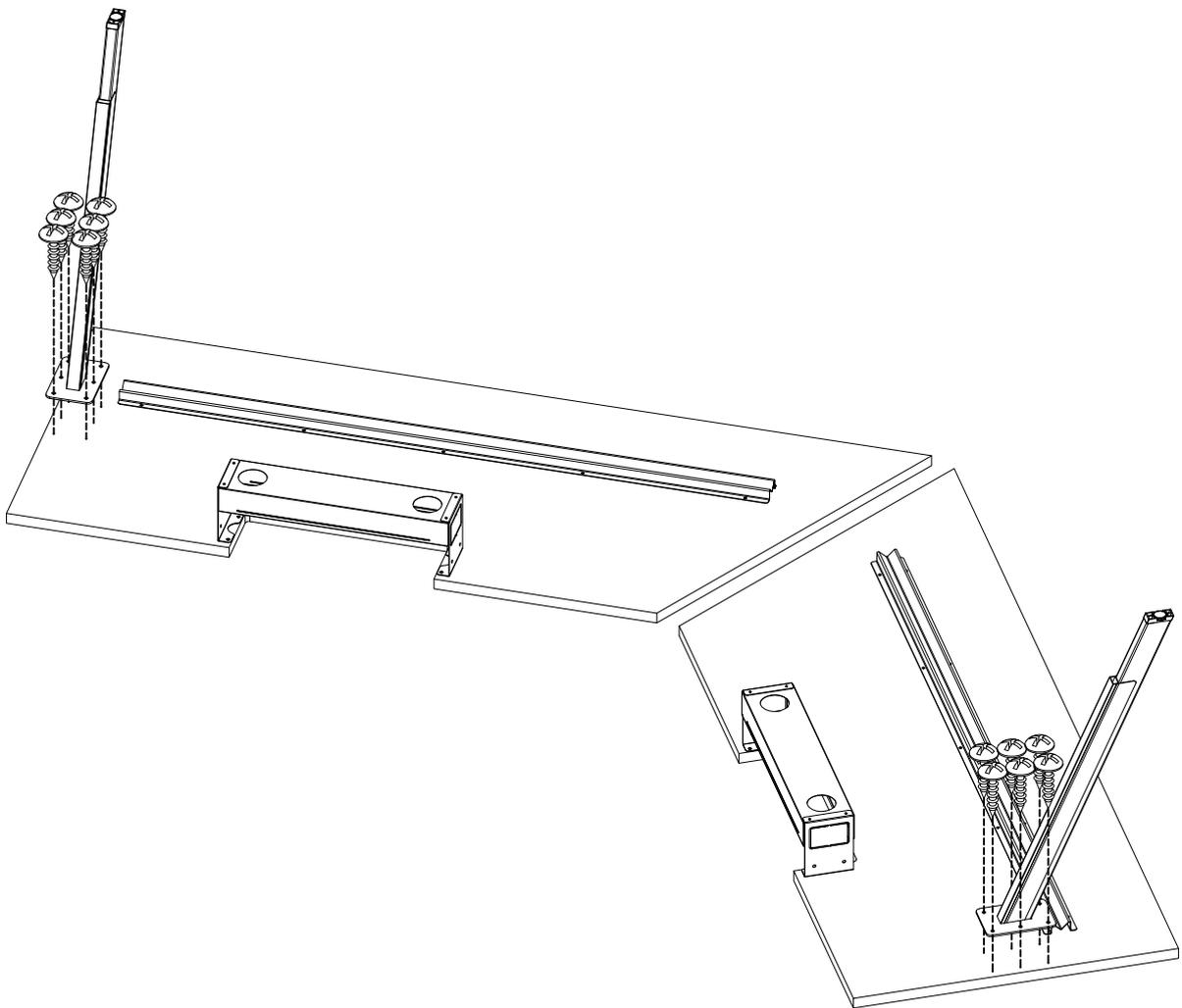
  
L ST5.5\*20  
(x20)

---

12. Install the legs.

---

# 12

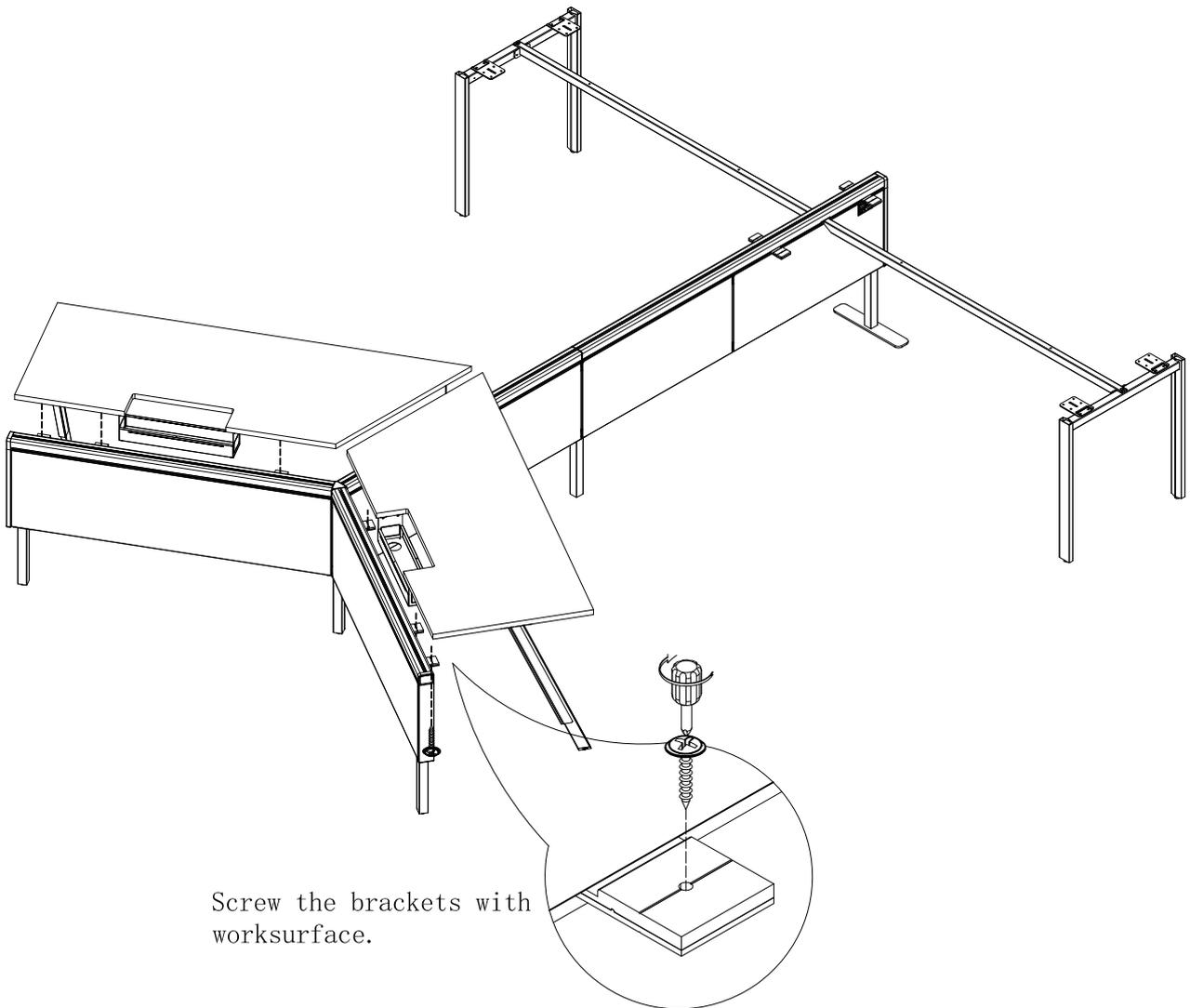
  
 ST5.5\*20  
(x12)

---

13. Put the worksurfaces on the panel frame.

---

# 13



 ST5.5\*20  
(x8)

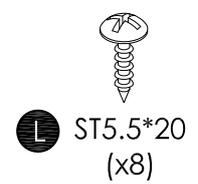
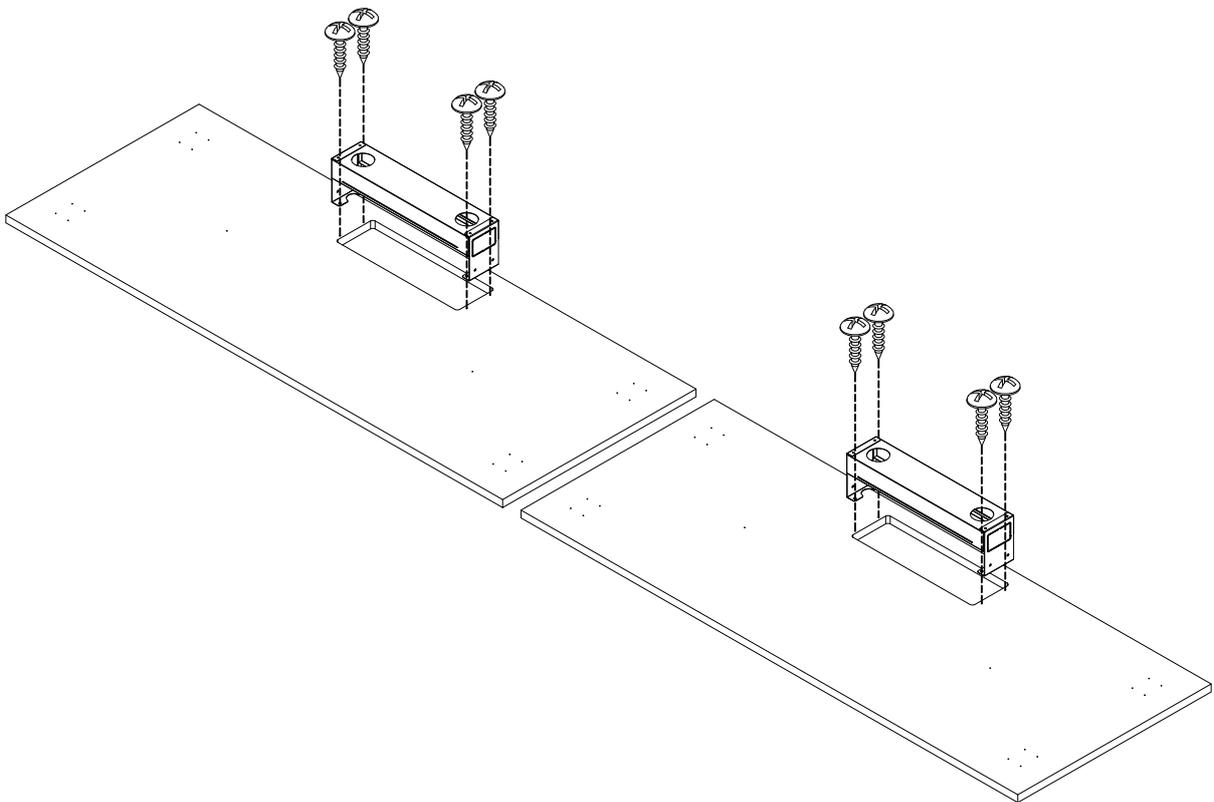
---

14. Install the wire management box on the worksurfaces.

---

# 14

Strengthen beams are not needed if the worksurfaces are connected with the panel's beams.

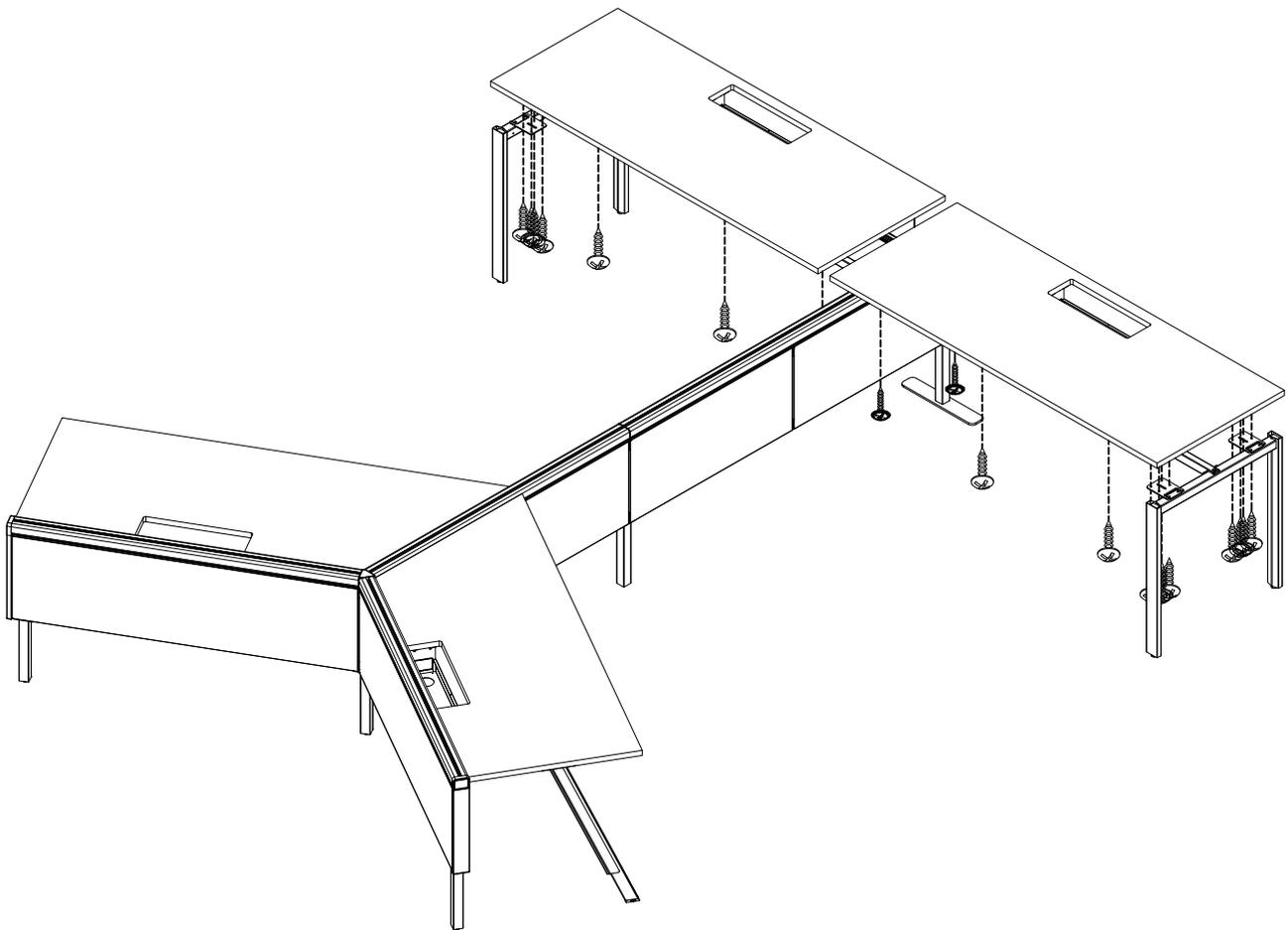


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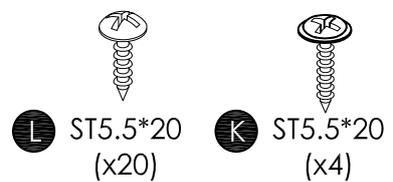
15. Put worksurfaces on the frame, screw the screws.

---

# 15



钢柜挂入到钢柜固定件:



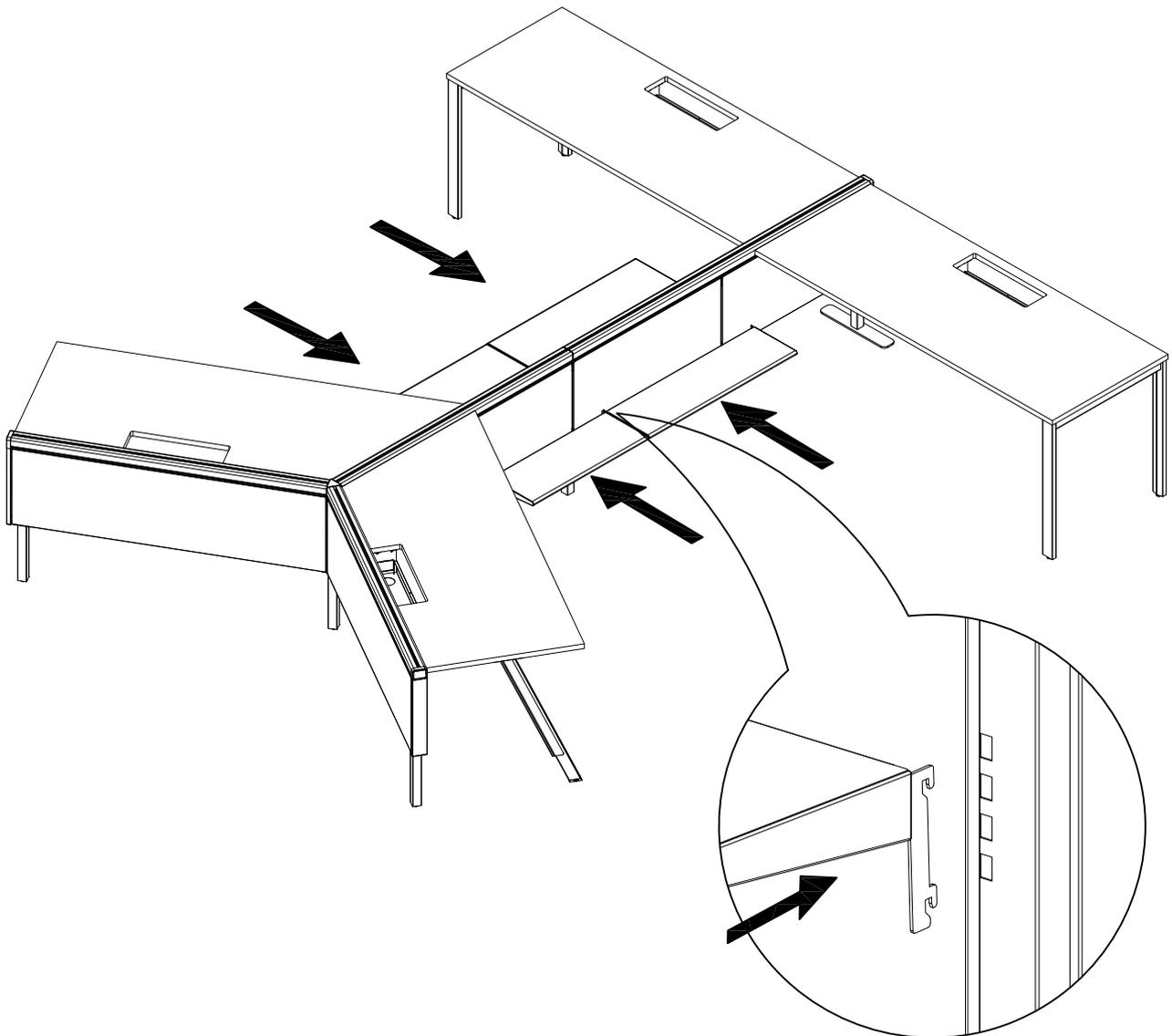
---

16. Put storage board on.

---

# 16

Hang the storage board, by inserting it into the trough on the beams.

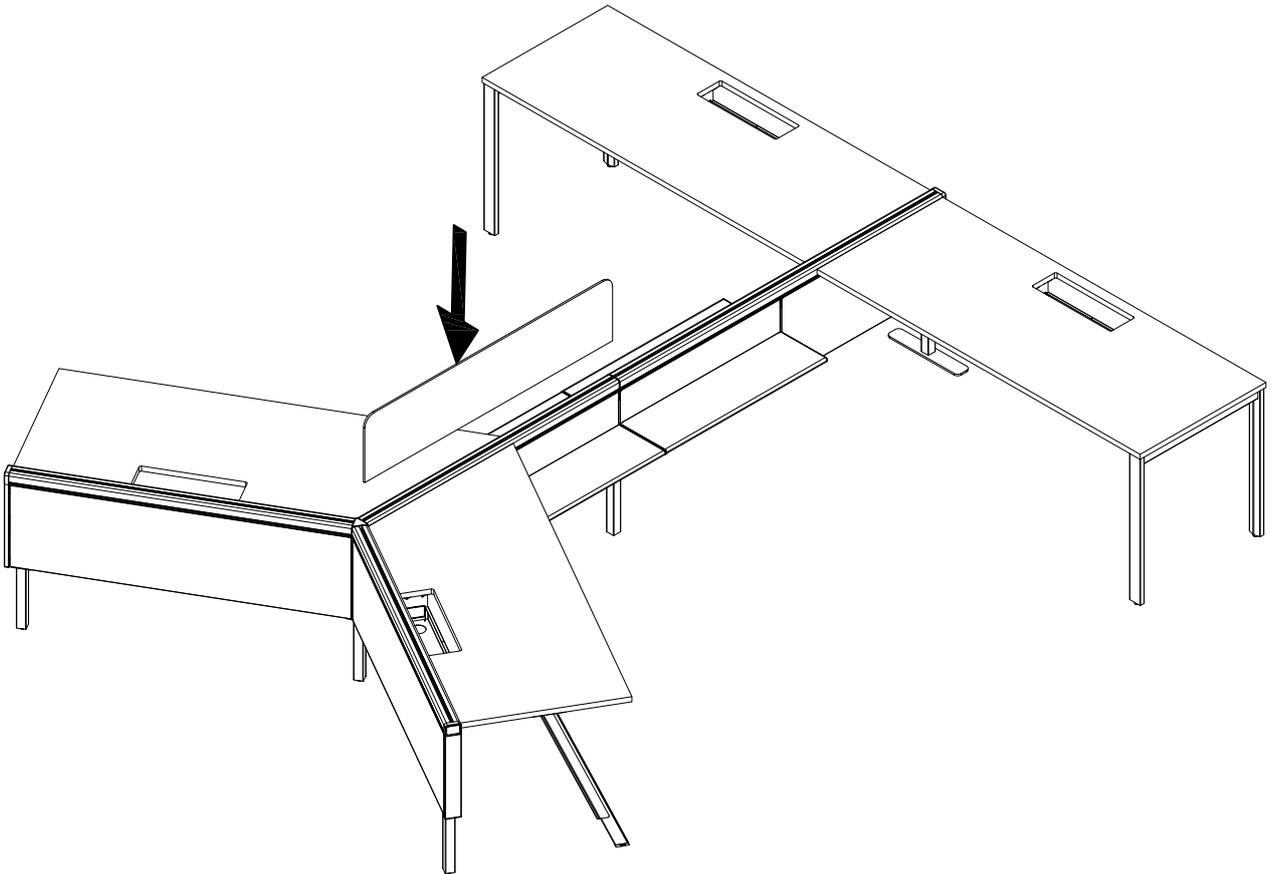


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17. Stuck the felt screens into the trough.

---

# 17

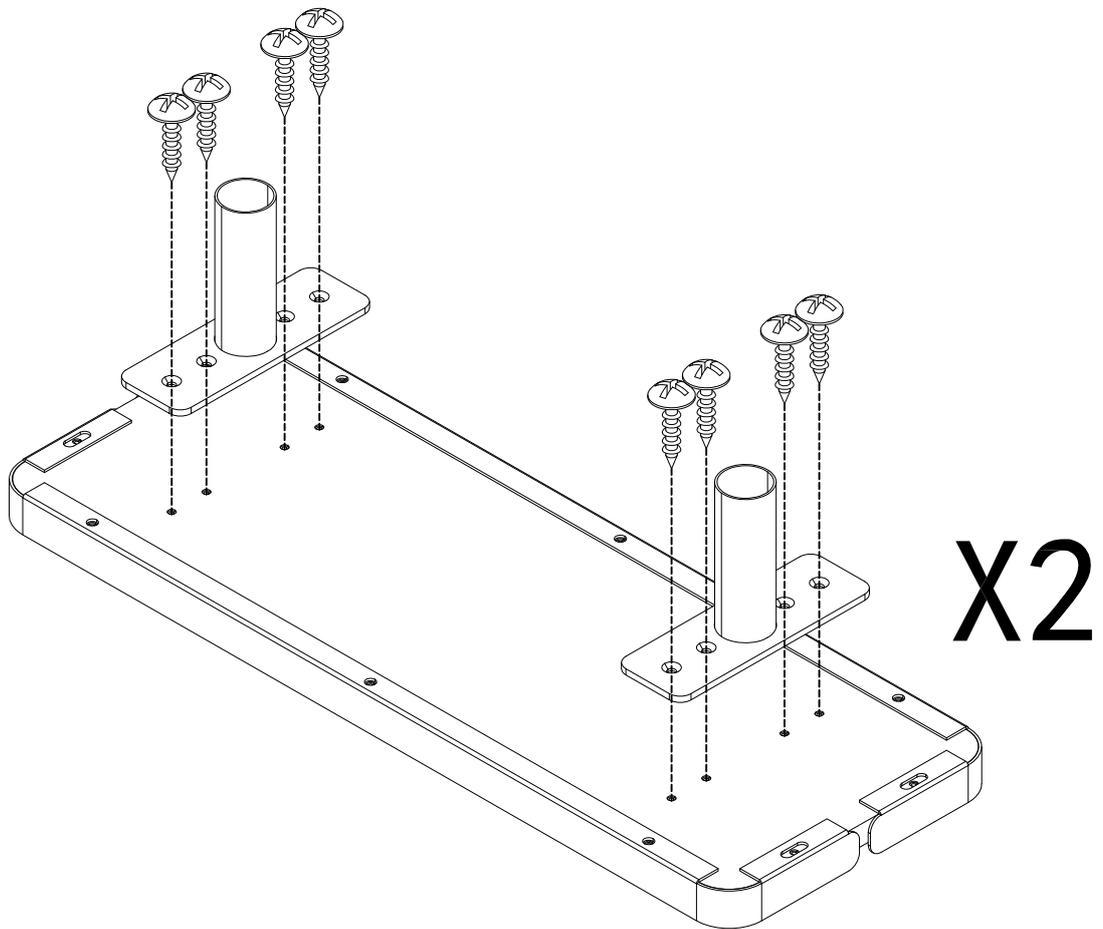


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18. Install the connector on the storage box.

---

# 18



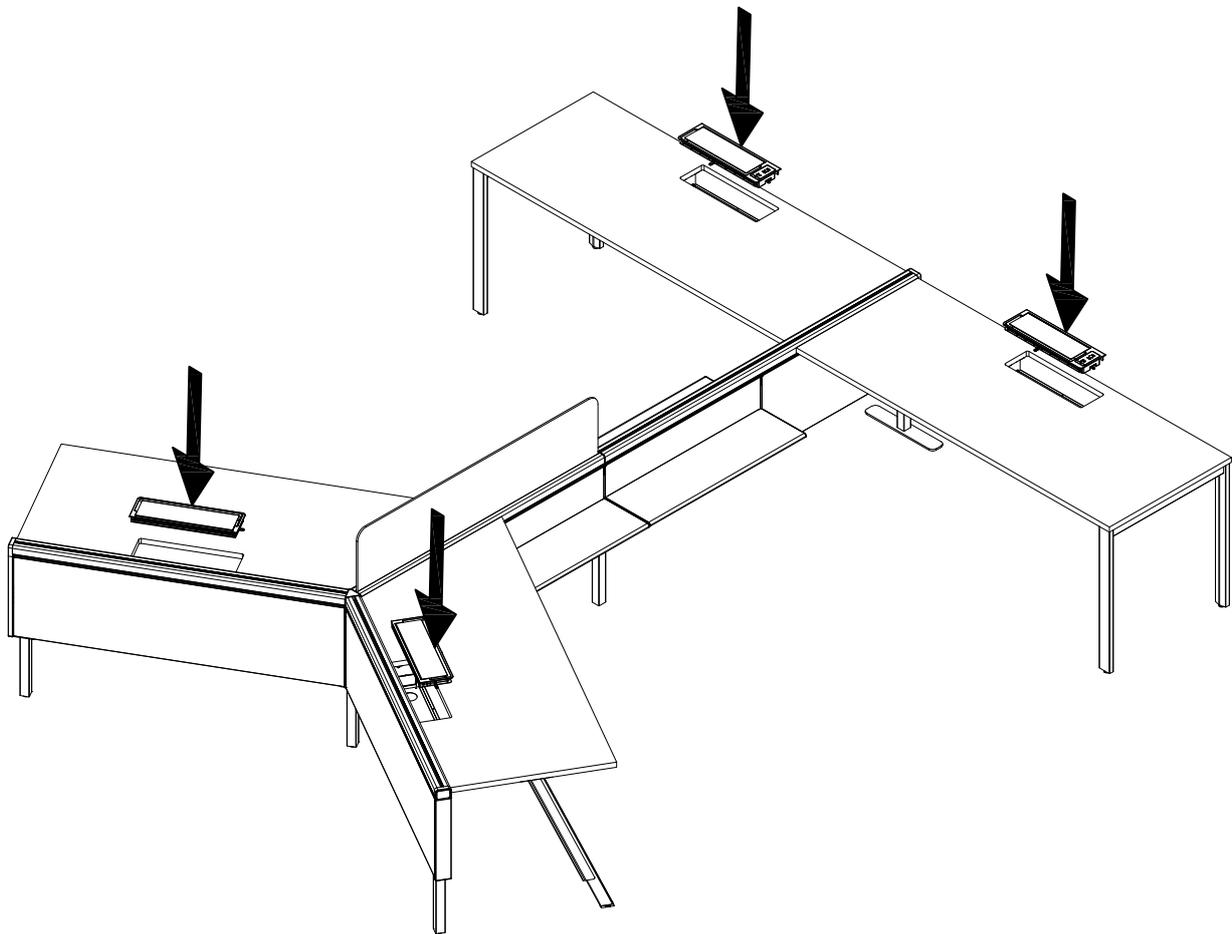
● L ST5.5\*20  
(x16)

---

19. Put the filp cover wire management box on the worksurface.

---

# 19



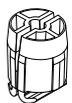
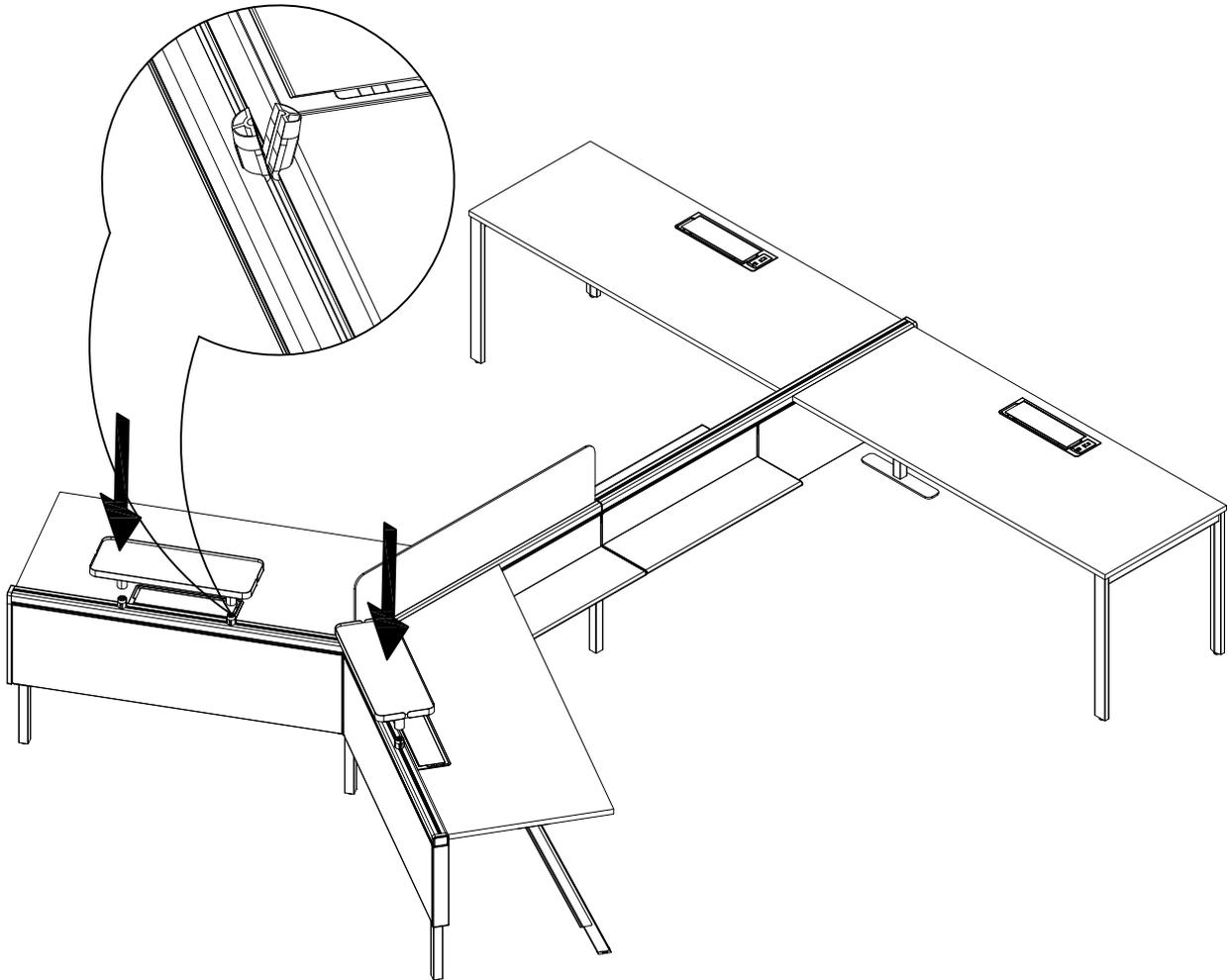
---

20. Put the storage box on.

---

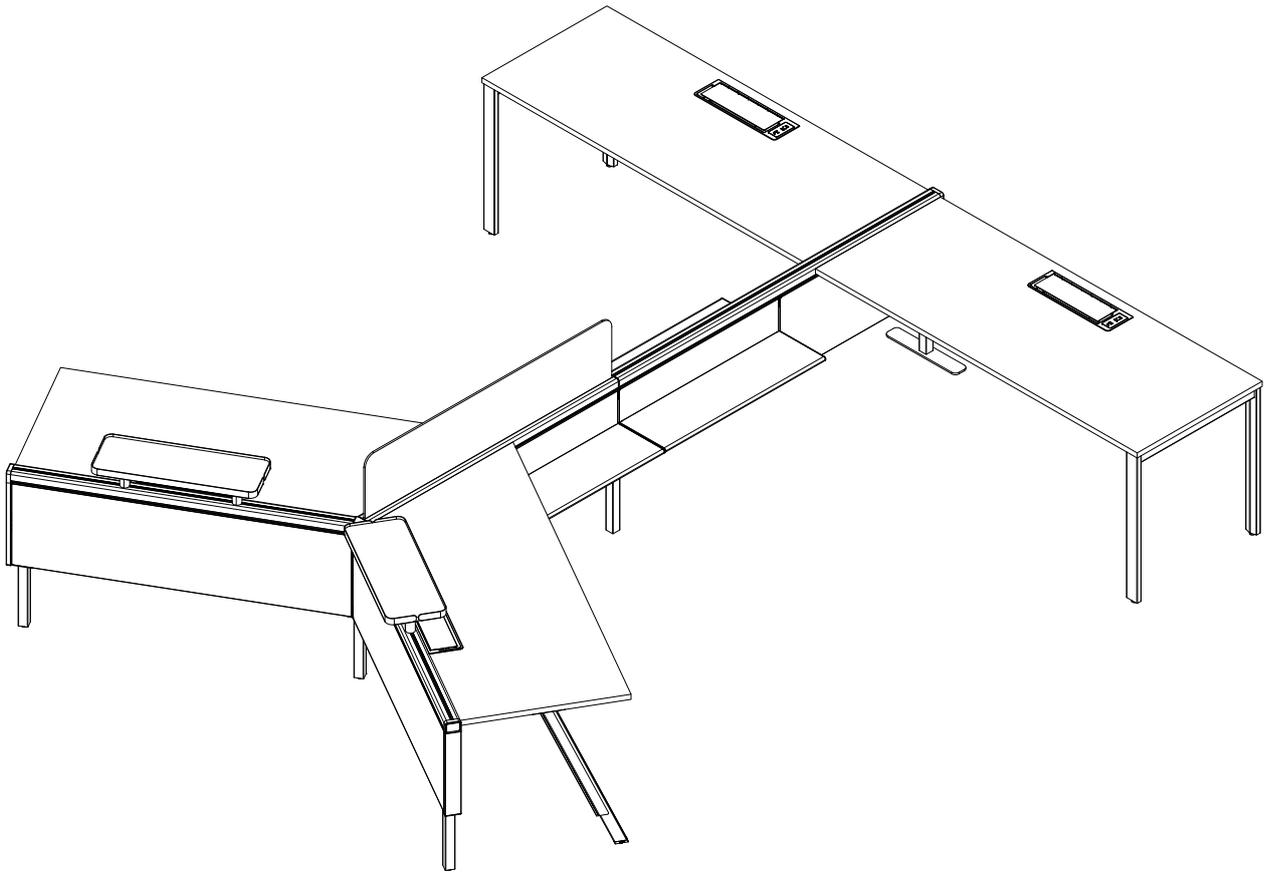
# 20

Stuck the connectors for storage box into the trough first, then you can insert the storage box into the connectors.

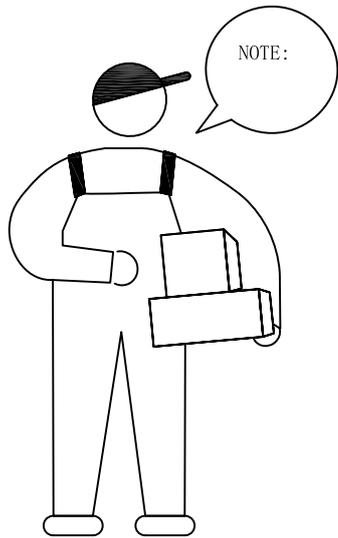


 36\*18\*48  
(x4)

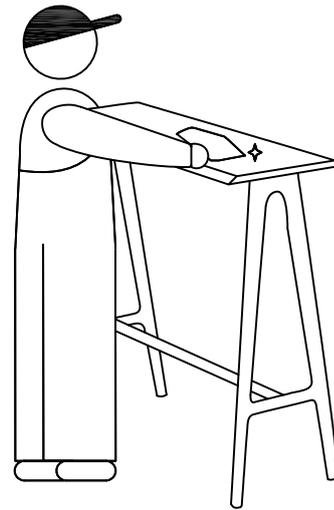
Done!



# Acceptance note:



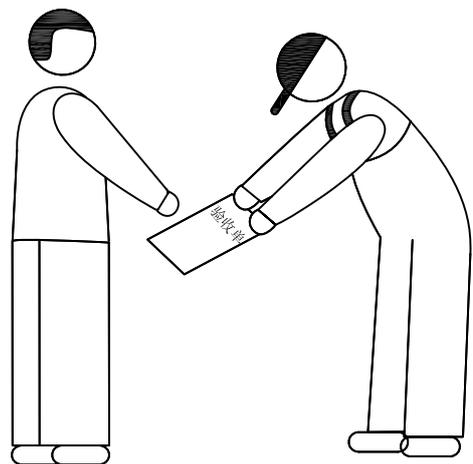
① Surfaces are clean



② Tidy up the scene



③ Check the product lists and sign



# Sunon

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